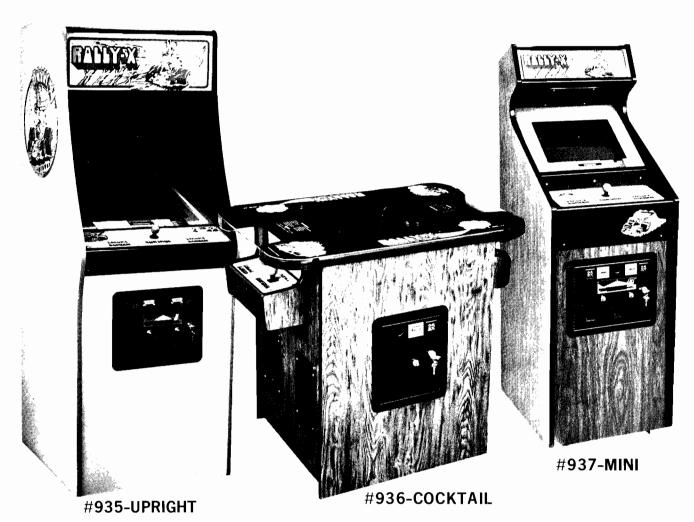


# MIDWAY'S PARTS AND OPERATING MANUAL



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# WARNING

THIS GAME MUST BE GROUNDED. FAILURE TO DO SO MAY RESULT IN DESTRUCTION TO ELECTRONIC COMPONENTS.

NO PART OF THIS PUBLICATION MAY BE REPRODUCED BY ANY MECHANICAL, PHOTOGRAPHIC, OR ELECTRONIC PROCESS, OR IN THE FORM OF A PHONOGRAPHIC RECORDING, NOR MAY IT BE TRANSMITTED, OR OTHERWISE COPIED FOR PUBLIC OR PRIVATE USE, WITHOUT PERMISSION FROM THE PUBLISHER.

# **GENERAL INSTRUCTIONS FOR RALLY-X UPRIGHT**

### INSTALLATION

- 1. Remove shipping cleats located on bottom of cabinet.
- 2. Install four (4) provided leg levelers to bottom of cabinet and level cabinet.
- 3. The power is controlled by a switch located on top of the cabinet. Additional taps have been provided on the transformer to compensate for fluctuating line voltage.
- 4. Upright only To remove protective paper coating from decal each side of cabinet, soak paper with water to soften and carefully start "peel back" of paper with fingernail. Peel paper parallel to cabinet side. "DO NOT PULL OUT".

# LINE VOLTAGE SAFETY SWITCH

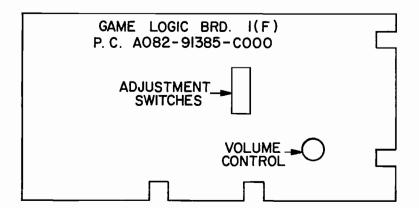
A line voltage safety switch has been provided for your protection. It is located on the right rear side of the cabinet in the back door area. When the back door is removed, it opens the circuit to the line voltage. To restore power (when servicing), pull switch fully out.

# **VOLUME CONTROL**

The volume control pot is located on the Game Logic Board (P.C. A082-91385-C000). This pot controls the volume of all sounds and may be varied as desired by rotating pot control.

# **ADJUSTMENT SWITCHES**

Located on Game Logic Board (P.C. A082-91385-C000) and may be adjusted as indicated on separate instruction card in back box area.



### TO REMOVE CONTROL PANEL AND MONITOR DISPLAY GLASS

- 1. Open coin door.
- 2. Release two (2) clamps located below Control Panel on each side of cabinet.
- 3. Disconnect control panel jack.
- 4. Remove control panel.
- 5. Remove monitor display glass.

### **CREDIT PUSH BUTTON SWITCH**

Located in cash box area and is readily accessible by opening coin door. This switch is provided as a test aid and awards one credit without advancing coin meter.

WARNING: This equipment Generates, Uses and can Radiate Radio Frequency Energy and if not installed and used in accordance with the Instruction Manual, may cause interference to Radio Communications. As temporarily permitted by Regulation it has not been tested for compliance to Subpart J or Part 15 of FCC Rules, which are designed to provide reasonable protection against such interference. Operation of this equipment in a Residential Area is likely to cause interference in which case the user at his own expense will be required to take whatever measures may be required to correct the interference.

### GENERAL INSTRUCTIONS FOR RALLY-X MINI

### INSTALLATION

- 1. Remove shipping cleats located on bottom of cabinet.
- 2. Install four (4) provided leg levelers to bottom of cabinet and level cabinet.
- 3. The power is controlled by a switch located on the back of the cabinet. Additional taps have been provided on the transformer to compensate for fluctuating line voltage.

### LINE VOLTAGE SAFETY SWITCH

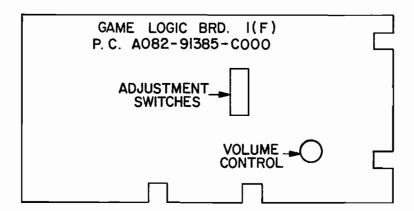
A line voltage safety switch has been provided for your protection. It is located on the right rear side of the cabinet in the back door area. When the back door is removed, it opens the circuit to the line voltage. To restore power (when servicing), pull switch fully out.

### VOLUME CONTROL

The volume control pot is located on the Game Logic Board (P.C. A082-91385-C000). This pot controls the volume of all sounds and may be varied as desired by rotating pot control.

### **ADJUSTMENT SWITCHES**

Located on Game Logic Board (P.C. A082-91385-C000) and may be adjusted as indicated on separate instruction card in back box area.



### TO REMOVE CONTROL PANEL AND MONITOR DISPLAY GLASS

- 1. Open coin door.
- 2. Release two (2) clamps located below Control Panel on each side of cabinet.
- 3. Disconnect control panel jack.
- 4. Remove control panel.
- 5. Remove monitor display glass.

### **TEST SLIDE AND CREDIT PUSH BUTTON SWITCH**

Located to right of cash box and is readily accessible by opening coin door. When placed in "ON" position, this switch indicates test mode. The credit push button switch is provided as a test aid and awards one credit without advancing coin meter.

### GENERAL INSTRUCTIONS FOR RALLY-X COCKTAIL TABLE

### INSTALLATION

- 1. Remove shipping cleats located on bottom of cabinet.
- 2. Install four (4) provided leg levelers to bottom of cabinet and level cabinet.
- 3. The power is controlled by a switch located on the bottom of the cabinet. Additional taps have been provided on the transformer to compensate for fluctuating line voltage.

### LINE VOLTAGE SAFETY SWITCH

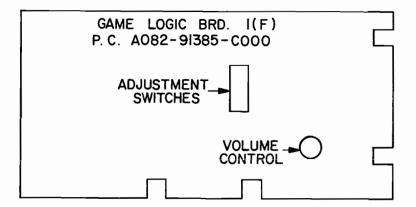
A line voltage safety switch has been provided for your protection. It is located in the cabinet on the left side of the coin door. When the coin door is opened the circuit to the line voltage is interrupted. To restore power (when servicing), pull switch fully out.

### **VOLUME CONTROL**

The volume control pot is located on the Game Logic Board (P.C. A082-91385-C000). The pot controls the volume of all sounds and may be varied as desired by rotating pot control.

### **ADJUSTMENT SWITCHES**

Located on Game Logic Board (P.C. A082-91385-C000) and may be adjusted as indicated on separate instruction card in back box area.



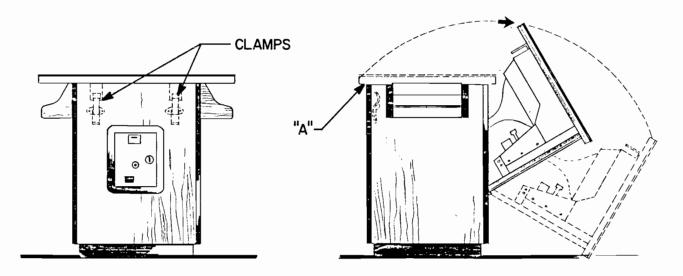
## TEST SLIDE AND CREDIT PUSH BUTTON SWITCH

Located to the right of cash box and is readily accesssible by opening coin door. When placed in "ON" position, this switch indicates test mode. The credit push button switch is provided as a test aid and awards one credit without advancing coin meter.

### TO SERVICE MONITOR, GAME BOARD AND TRANSFORMER ASSY.

- 1. Open coin box door and release two (2) clamps indicated on sketch below.
- 2. Grasp monitor mounting panel at "A" and open as indicated in sketch below.

Caution: Due to the weight of the monitor extreme care must be exercised when opening cabinet for service.



### **ELECTRICAL BULLETIN:**

FOR ALL APPARATUS COVERED BY THE CANADIAN STANDARDS ASSOCIATION (CSA) STANDARD C22.2 NO. 1, WHICH EMPLOYS A SUPPLY CORD TERMINATED WITH A POLARIZED 2-PRONG ATTACHMENT PLUG.

### **CAUTION:**

TO PREVENT ELECTRIC SHOCK DO NOT USE THIS (POLARIZED) PLUG WITH AN EXTENSION CORD, RECEPTACLE OR OTHER OUTLET UNLESS THE BLADES CAN BE FULLY INSERTED TO PREVENT BLADE EXPOSURE.

## ATTENTION:

POUR PREVENIR LES CHOCS ELECTRIQUES NE PAS UTILISER CETTE FICHE POLARISEE AVEC UN PROLONGATEUR. UNE PRISE DE COURANT OU UNE AUTRE SORTIE DE COURANT, SAUF SI LES LAMES PEUVENT ETRE INSEREES A FOND SANS EN LAISSER AUCUNE PARTIE A DECOUVERT.

# **CAUTIONARY NOTES IN SETTING UP PROCEDURE**

### Care in Setting Up

- 1. Place machine a sufficient distance from the wall and on a strong, level surface.
- 2. Do not place in dusty or damp locations or where the sun's rays will beat directly on the machine. Also, in order to avoid the interior of the machine's overheating, do not place near heaters.
- 3. Do not place in front of emergency or fire exits or in front of locations where fire fighting equipment or extinguishers are stored.
- 4. Make sure the ground wire on machine is connected to the ground.
- 5. Check to see whether all of the connectors on the PC boards, etc. are connected.
- 6. Check if the electric power switch is turned "ON", and game is plugged in.

### Caution after Setting Up

Be very careful when inspecting and checking the machine because there are places in the monitor with high electrical voltage.

Control circuits are all composed of IC's for long life, but on the other hand according to the way it is set up, these can be instantly destroyed; therefore, take special care with the following points:

- 1. Make sure the electric power is shut off when replacing parts or when removing connectors, etc.
- 2. PC board repairs are to be done by the seller do not handle in any case. Above all else, never conduct test with the tester, etc. The voltage in the tester can ruin the IC's.
- 3. When connecting the connectors, be careful not to reverse the direction of the connectors.
  - When shipping PC boards use plastic airmats or other such protective material.
  - When pulling the electric power source, always hold the plug never pull the cord.

# Self-Test

The self-test is the same as the inspection of an automobile. If possible, it is best to do this each day. Rally-X has Self-Test capabilities and using the Test Switch most parts can be tested.

1. Automatic Self-Test

When the power in Rally-X is turned on the Self-Test automatically begins. If there is no problem in the PC boards it will change automatically into the "Attract Mode", when there is a problem the Self-Test is repeated and the words "BAD RAM" or "BAD ROM" will appear on the screen. Even if the problem cannot be located, do not go on to other test switches or volume test, but carry out the Self-Test using the Test-Switch.

**Note:** When the problem has been located using the results of the Self-Test, contact the place of purchase of the machine.

2. Self-Test Using the Test Switch

The slide switch on the opposite side when the selector switch is opened is the Test Switch. Turn the Test Switch "ON". The Self-Test will start (Normally this switch is OFF). The figures and words of the Test Mode will appear on the screen in 10 seconds.

### **RALLY-X TEST MODE**

Game is in test mode for a moment immediately after power is turned on or when test switch is on. When test switch is returned to "OFF" the game goes into attract mode.

### 1. ROM TEST

The ROM data are checked 4K bytes at a time, and then checked together over all. If there are irregularities, the screen will display, for example, "ROM 1" or the like, identifying the bad ROM by number. The test series will not proceed to the RAM test. When there are no irregularties, "ROM OK" will be displayed and the RAM test will then be performed. The character ROM is not checked.

The position of the ROMs on the PCB as given by the ROM test message

Test Message	Pos	ition of ROM and P	СВ
ROM 1	1B or 1C	1B	1D
ROM 2	1D or 1E	1D	ID
ROM 3	1H or 1J	1H	416
ROM 4	1K or 1L	1K	1K
	MB8516 (EPROM)	UPD2332 TMM333	UPD2364

### 2. RAM TEST

Each of the 12 ICCs numbered 2114 are checked and when any irregularity is found a message (e.g. RAM 1L) is displayed and the test series stops. If there are no irregularities tests of game sounds and switches can begin.

The RAM test is performed only on ICCs numbered 2114

Position of RAMs on PCB as given by test message

Test Message	Position of RAM on PCB
RAM 1L	6C
RAM 1H	6A
RAM 2L	6D
RAM 2H	6B
RAM 3L	6K
RAM 3H	6J
RAM 4L	6L
RAM 4H	6H
RAM 5L	6M
RAM 5H	6F
RAM 6L	6N
RAM 6H	6E

## 3. SWITCH & SOUND TEST

The following sounds are made when switches are depressed:

switch	SOUND
Coin sw 1, 2	sound made when coin is deposited
service sw	service sound
1 player start	start music
2 players start	music played before challenging stage
plyr 1 cntrl sw up	fuel warning
plyr 1 cntrl sw down	sound made when fuel added to score
plyr 1 cntrl sw right	sound made when special check pt cleared
plyr 1 cntrl sw left	sound made when check pt cleared
plyr 1 cntrl sw smoke scrn	sound made when bonus car received
*plyr 2 cntrl sw up	sound made when one full pattern is cleared
*plyr 2 cntrl sw down	BGM
*plyr 2 cntrl sw right	crash noise
*plyr 2 cntrl sw left	high score noise
*plyr 2 cntrl sw smoke scrn	sound of car running

<sup>\*</sup>Applies only to table model

If player one and player two's smoke screen buttons are depressed at the same time, the display flip-flops and the smoke screen sound is made.

If the test switch is pressed to off and back to on within one second while the smoke screen buttons are depressed, a cross-hatch pattern will appear. In the table model one edge and in the upright model two edges of the pattern will not appear.

# **SWITCH ADJUSTMENTS**

	METH	IOD OF PLAY (RALLY-X)
SW. #1 OFF OFF ON ON	SW. #2 OFF ON OFF ON	1 COIN, 1 CREDIT 1 COIN, 2 CREDIT 2 COINS, 1 CREDIT FREE PLAY
DII	FICULTY	& NUMBER OF CARS PER CREDIT
SW. #3 ON ON ON OFF OFF OFF	SW. #4 ON ON OFF OFF ON OFF	SW. #5 ON LOW DIFF, 2 CARS OFF LOW DIFF, 3 CARS ON MID DIFF, 1 CARS OFF MID DIFF, 2 CARS ON MID DIFF, 3 CARS OFF HIGH DIFF, 1 CARS ON HIGH DIFF, 2 CARS OFF HIGH DIFF, 3 CARS
		BONUS CARS
SW. #6 ON	SW. #7 OFF	1 CAR GAME 10,000 PTS. 2 CAR GAME 15,000 PTS. 3 CAR GAME 20,000 PTS.
OFF	ON	1 CAR GAME 20,000 PTS. 2 CAR GAME 30,000 PTS. 3 CAR GAME 40,000 PTS.
OFF	OFF	1 CAR GAME 30,000 PTS. 2 CAR GAME 40,000 PTS. 3 CAR GAME 60,000 PTS.
SW. #8 OFF ON	PLAY MO	

M051-00935-A014

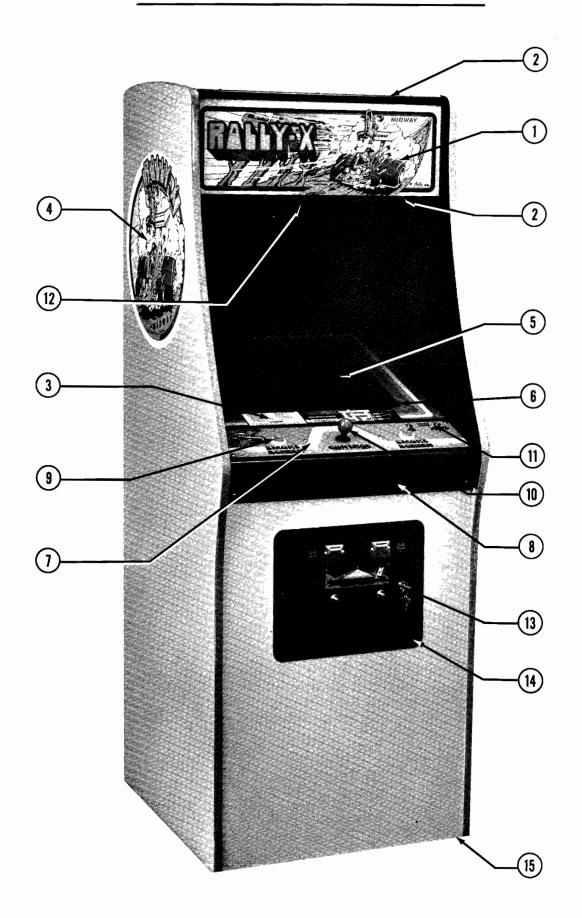
### PLAYING INSTRUCTIONS

- 1 or 2 persons can play.
- By moving the control level, "My Car" (blue) can be moved up, down, right and left.
- Avoiding barriers, use a smoke screen on the pursuing red cars.
- With the help of the radar screen touch the check points, clear and continue on. There are 10 check points per round, one of which is the Special Check Point.
- Check Point points

When cleared	Points
1st	100
2nd	200
3rd	300
4th	400
5th	500
6th	600
7th	700
8th	800
9th	900
10th	1000

- When an accident occurs (hitting a barrier or red car) you must start over from the first 100 points.
- When the Special Check Point is cleared, the points accumulated up to that time are doubled (the screen shows X2). Of course when an accident occurs, this score is wiped out.
- Fuel.....'My Car' starts off with a full tank (60 L.). When all check points are cleared, an additional 100 pts. is awarded for each 1 liter of fuel remaining. And, when a smoke screen is produced, the fuel decreases by 3 liters. When the fuel remaining reaches the 10 L. level, the fuel indicator turns red and a warning is sounded. When the gas is all used, the car's speed will gradually decrease and come to a stop.
- Challenging Stage Rounds 3, 7, 11, 15....are "Challenging", here 8 red cars appear but cannot run until the fuel in "My Car" is used up. Because "My Car" runs at full speed, it's fuel is soon gone. Clear all check points before the blocking red cars can move. When this stage ends, starting with the next round the scene changes to city streets.

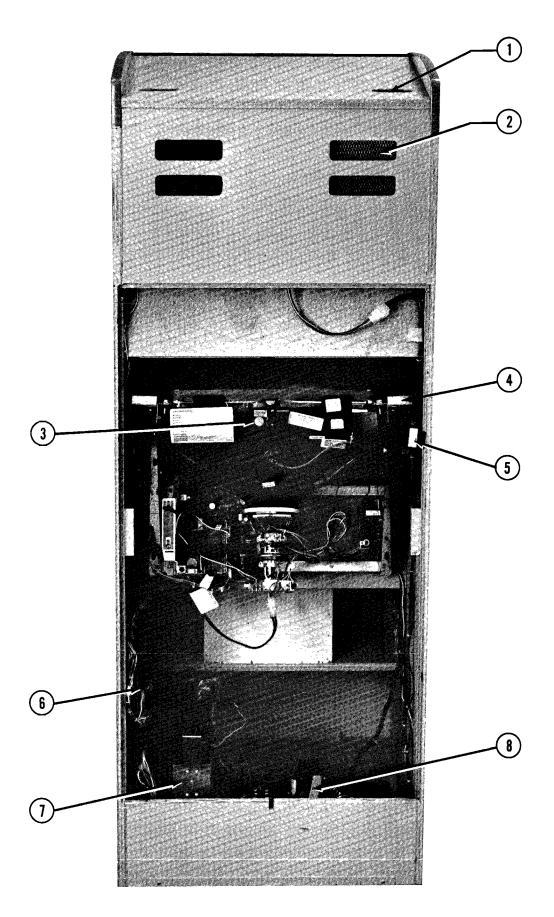
# NO. 935 — RALLY-X UPRIGHT — PHOTOGRAPH



# NO. 935 — RALLY-X UPRIGHT — PHOTOGRAPH

		BI PANT WOWDEN ONET
ITEM	PART Nº	DESCRIPTION
1	0935-00902-0000	DECORATIVE PLEXI - UPPER 23" x 9-1/16" x 3/16"
2	0866-00103-00XF	PLEXI RETAINING BRKT. (2 REQ'D.)
	0017-00101-0066	#10 x 5/8 PHIL. HD. SCR. (6 REQ'D.)
3	0935-00901-00XF	MAIN DISPLAY GLASS-TEMPERED
		23'' x 21-1/8'' x 3/16''
4	0935-00905-0000	DECAL - SIDE OF CABINET (2 REQ'D)
5	0017-00003-0339	19" DUAL SYNC COLOR MONITOR - ELECTROHOME
6	A866-00064-0000	T.V. BEZEL & PLEXI ASSY.
7	0935-00900-0000	CONTROL SHELF OVERLAY
8	0935-00100-00XF	CONTROL PLATE
	0017-00101-0118	#8-32 x 1-1/8 CARRIAGE BOLT (6 REQ'D.)
	0017-00104-0022	#8 WASHER (6 REQ'D.)
	0017-00103-0061	#8-32 HEX NUT W/SEMS (6 REQ'D.)
l i	0017-00101-0065	#6 x 1/2 PHIL. TRS. HD. SCR. (2 REQ'D.)
9	A855-00016-0000	PUSH BUTTON ASSY. (2 REQ'D.)
10	A932-00008-0000	CONTROL ASSY.
11	0017-00032-0051	SMALL RED SWITCH BUTTON
]		W/HARDWARE (2 REQ'D.)
12	0017-00003-0187	6'' x 9'' \$PEAKER, 8 OHM, 9W.
	0017-00009-0393	BLACK SPEAKER GRILL W/4, 1-1/2" SCREWS
13	0151-00055-0100	DOUBLE ENTRY COIN DOOR ASSY.
14	0090-00002-02BK	COIN DOOR FRAME
	0017-00101-0121	#6-32 x 5/16 PHIL. TRS. HD. SCR. (3 REQ'D.)
		(MOUNTS COIN DOOR TO FRAME)
15	0017-00102-0048	3/8-16 x 2" LEG LEVELERS (4 REQ"D.)
	0017-00103-0026	3/8-16 LEG LEVELER HEX NUTS (4 REQ'D.)
		NOT SHOWN LIST
1	A866-00068-0000	DISPLAY LAMP BRKT. ASSY. (BEHIND ITEM #1)
	0017-00003-0135	LAMP SOCKET (2 REQ'D.)
	0017-00003-0309	LAMP 12V., 25W. (2 REQ'D.)
1 1	0017-00101-0626	#8-32 x 3/4 SLT. PAN HD. M.S. (4 REQ'D.)
	0017-00103-0061	#8-32 HEX NUT W/SEMS (4 REQ'D.)
	0017-00101-0025	#8 x 1/2 SLT. HEX HD. BLK. WD. SCR. (4 REQ'D.)
	0017-00009-0033	BASSICK CLAMP (2 REQ'D.)
	0603-00131-0000	STRIKE (2 REQ'D.)
	0017-00101-0028	#8 x 3/4 SLT. HEX. HD SCR.
		(4 REQ'D. CLAMP, 4 REQ'D. STRIKE)
	0935-00906-0100	KICK PLATE (BASE OF CABINET)
	0935-00907-0000	DECAL - (CABINET FRONT)

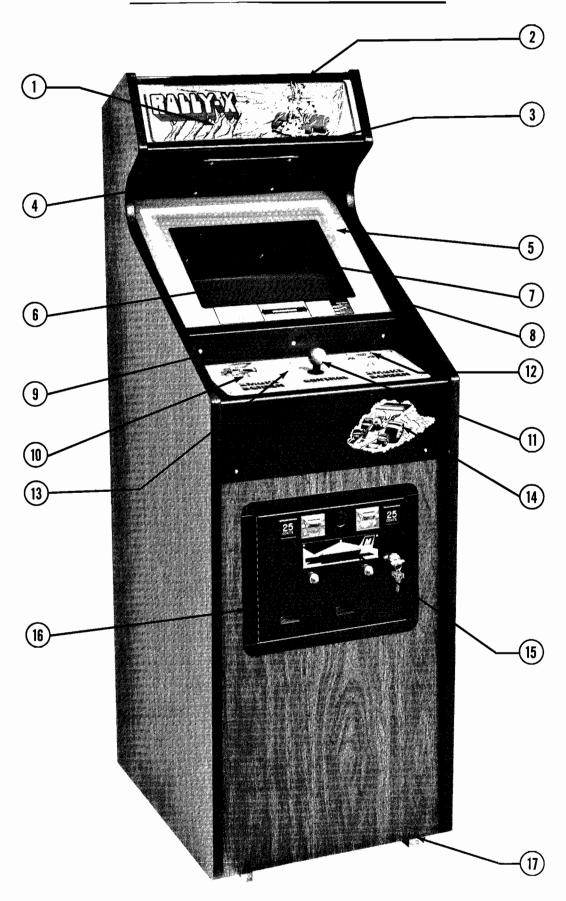
# NO. 935 — RALLY-X UPRIGHT — INTERIOR ACCESS PICTURE



# NO. 935 — RALLY-X UPRIGHT — INTERIOR ACCESS PICTURE ORDER BY PART NUMBER ONLY

ITEM	PART Nº	DESCRIPTION
1 1	0586-00036-0000	ON/OFF SWITCH
	0567-00106-0100	SWITCH MTG. BRKT.
	0017-00101-0028	#8 x 3/4 SLT. HEX HD. WD. SCR. (4 REQ'D.)
2	0017-00009-0490	5-5/8'' SQ. VENT GRILL (2 REQ'D.)
3	A935-00006-0000	ELECTROHOME - 19" COLOR MONITOR W/CHASSIS,
		DUAL SYNC HORIZONTAL TUBE (OR)
3	0017-00003-0354	WELLS-GARDNER - 19'' COLOR MONITOR
		W/CHASSIS, DUAL SYNC HORIZONTAL TUBE
4	0935-00101-0000	MONITOR MTG. BRKT. (2 REQ'D.)
	0017-00102-0066	1/4-20 x 1-1/4 UNSLOTTED FIN. HEX HD.
		BOLT (4 REQ'D.)
1 1	0017-00104-0005	SPLIT WASHER (4 REQ'D.)
5	0017-00032-0071	INTERLOCK SWITCH
	A866-00035-00XF	INTERLOCK SWITCH BRKT. ASSY.
6	A084-90414-C935	POWER SUPPLY ASSEMBLY
	0624-00902-0100	P.C. SUPPORT BRKT 12'' (2 REQ'D.)
	0624-00902-0200	P.C. SUPPORT BRKT 6-1/2'' (2 REQ'D.)
	0017-00101-0027	#8 x 3/4 SLT. HEX HD. SCREW (10 REQ'D.)
	0017-00104-0037	#8 FLAT WASHER (10 REQ'D.)
7	A935-00008-0000	CARD RACK ASSEMBLY
8	A935-00007-0000	TRANSFORMER BOARD ASSEMBLY
		ADDITIONAL DADTE LIST
İ	0047 00000 0477	ADDITIONAL PARTS LIST
	0017-00009-0477	CASH BOX - MOLDED
	A905-00026-0000	CASH BOX COVER ASSY.
	A624-00001-0000	CASH BOX GUIDE BRKT. ASSY.
	0624-00101-0000	CASH BOX SIDE CHANNEL
	0017-00101-0628	#8-32 x 3/4 CARRIAGE BOLT (4 REQ'D.)
	0017-00104-0022	#8 WASHER (4 REQ'D.)
	0017-00103-0061	#8-32 HEX NUT W/SEMS (4 REQ'D.)
	A151-00029-0000	LOCK ASSY BACK DOOR
	0017-00004-0022	304 DYMAX STRAP
	A866-00036-0000	TEST SWITCH & BRKT. ASSY.
	0866-00126-0000	MONITOR BRKT. (4 REQ'D.)
	-1111	

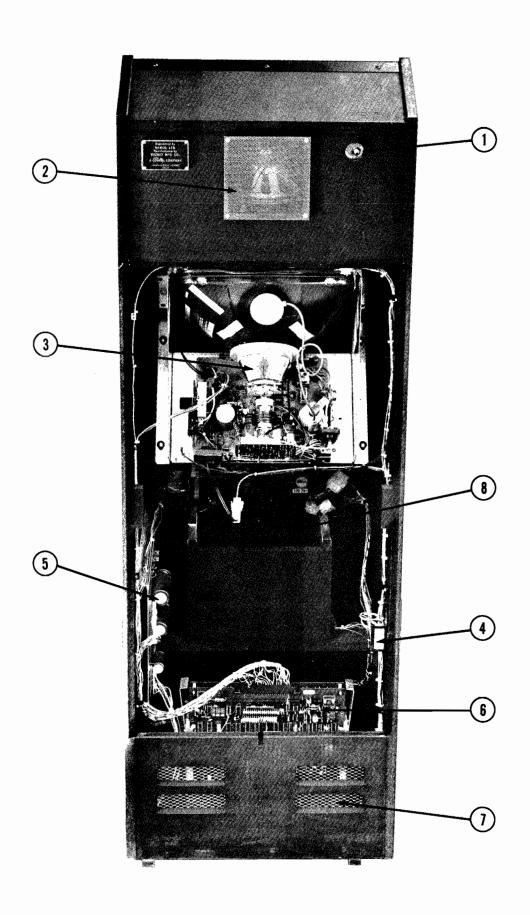
# NO. 937 — RALLY-X MINI — PHOTOGRAPH



# NO. 937 — RALLY-X MINI — PHOTOGRAPH

	UNDER	
ITEM	PART Nº	DESCRIPTION
1	0937-00901-00XF	UPPER DISPLAY PLEXI - 17-15/16'' x 5-3/4'' x 3/16''
-	A905-00014-0000	INSERT ASSEMBLY
	0017-00003-0219	#194 WEDGE BASE LAMP 14V., 27A (5 REQ'D.)
	0017-00031-0030	LIGHT SOCKET (5 REQ'D.)
2	0905-00115-00XF	TOP BRKT.
2 3	0905-00116-00XF	BOTTOM BRKT.
	0017-00101-0117	#8 x 5/8 PHIL. TRS. HD. SCR. (3 REQ'D. TOP,
		3 REQ'D. BOTTOM)
4	0017-00009-0393	BLACK SPEAKER GRILL W/4 - 1-1/2" SCREWS
	A762-00028-0000	6" x 9" SPEAKER ASSY. W/CABLE, 8 OHM, 7W.
	0017-00101-0642	#8-32 x 1-1/2'' CARRIAGE BOLT (4 REQ'D.)
	0017-00103-0061	#8-32 HEX NUT W/SEMS (4 REQ'D.)
	0017-00104-0022	#8 FLAT STL. WASHER (4 REQ'D.)
5	A937-00005-0000	MAIN GLASS ASSY 17-13/16" x 13-1/8" x 3/16"
6	0017-00003-0340	13" COLOR MONITOR DUAL SYNC HORIZONTAL
l _		MTG ELECTROHOME
7	A937-00006-0000	T.V. BEZEL ASSY.
8	0905-00903-0100	GLASS CHANNEL - 14-1/2" LG. (2 REQ"D.)
9	0905-00102-00XF	GLASS CLAMPING PLATE
	0017-00101-0639	#8-32 x 1-1/4 CARRIAGE BOLT (3 REQ'D.)
	0017-00104-0037 0017-00103-0009	#8 WASHER (3 REQ'D.) #8-32 WING NUT (3 REQ'D.)
10	A855-00016-0000	PUSH BUTTON ASSY. (2 REQ'D.)
11	A932-00010-0000	CONTROL ASSEMBLY
12	0017-00032-0051	SMALL RED SWITCH BUTTON
''-	0017-00002-0001	W/HARDWARE (2 REQ'D.)
13	0937-00902-0000	DECORATIVE CONTROL SHELF OVERLAY
14	0937-00100-00XF	CONTROL PLATE
''	0017-00101-0118	#8-32 x 1-1/8 CARRIAGE BOLT (6 REQ'D.)
	0017-00104-0022	#8 WASHER (6 REQ'D.)
	0017-00103-0061	#8-32 HEX NÙT W/SEMS (6 REQ'D.)
	0017-00101-0065	#6 x 1/2 PHIL. TRS. HD. SCR. (2 REQ'D.)
15	0151-00055-0100	DOUBLE ENTRY COIN DOOR ASSY.
16	0090-00002-02BK	COIN DOOR FRAME
	0017-00101-0121	#6-32 x 5/16 PHIL. TRS. HD. SCR. (3 REQ'D.)
		(MOUNTS COIN DOOR TO FRAME)
17	0017-00102-0048	3/8-16 x 2'' LEG LEVELERS (4 REQ'D.)
	0017-00103-0026	3/8-16 LEG LEVELER HEX NUTS (4 REQ'D.)

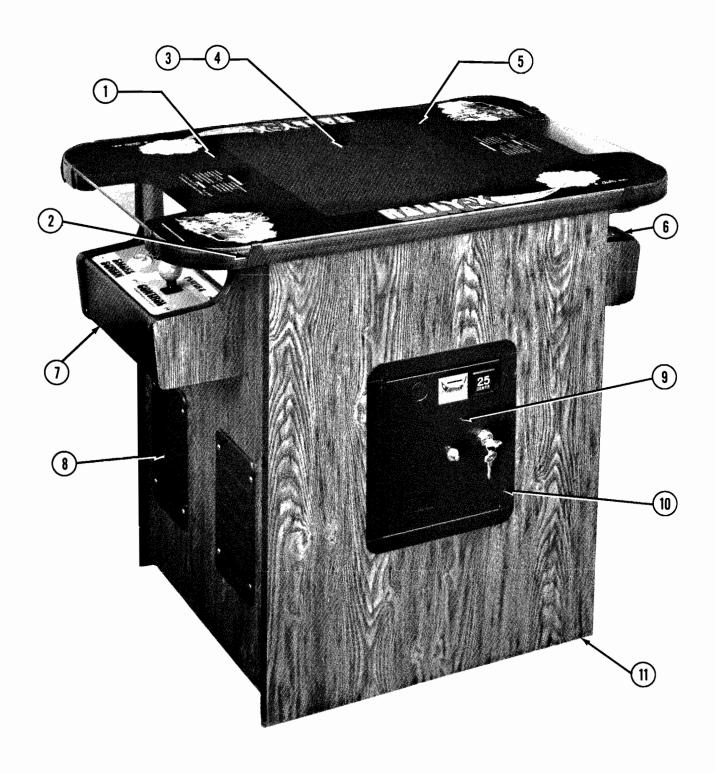
# NO. 937 — RALLY-X MINI — INTERIOR ACCESS PICTURE



# NO. 937 — RALLY-X MINI — INTERIOR ACCESS PICTURE ORDER BY PART NUMBER ONLY

	UNDER	
ITEM	PART Nº	DESCRIPTION
1	0017-00032-0083	ON/OFF SWITCH
	0567-00106-0100	ON/OFF SWITCH PLATE
2	A762-00028-0000	6" x 9" SPEAKER ASSY. W/CABLE, 8 OHM, 7W.
-	0618-00117-00XF	VENT GRILL
	0017-00101-0015	#6 x 1/2 SLT. HEX HD. SCR. (4 REQ'D.)
3	0017-00003-0340	13'' COLOR DUAL SYNC HORIZONTAL
	0017 00000 0010	MONITOR & CHASSIS - ELECTROHOME
	0017-00102-0013	1/4-20 x 1-1/4 CARRIAGE BOLT (4 REQ'D.)
	0017-00104-0014	PERIPHERY WASHER (4 REQ'D.)
	0017-00103-0018	1/4-20 HEX NUT (4 REQ'D.)
4	0017-00032-0071	INTERLOCK SWITCH
	A866-00035-00XF	INTERLOCK SW. BRKT. ASSY.
5	A084-90414-C935	POWER SUPPLY ASSEMBLY
	0624-00902-0100	P.C. SUPPORT BRKT 12'' (2 REQ'D.)
	0624-00902-0200	P.C. SUPPORT BRKT 6-1/2 (2 REQ'D.)
	0017-00101-0027	#8 x 3/4 SLT. HEX HD. SCREW (10 REQ'D.)
	0017-00104-0037	#8 FLAT WASHER (10 REQ'D.)
6	A935-00008-0000	CARD RACK ASSY.
	A935-00011-0000	TRANSFORMER BOARD ASSY NOT SHOWN
		LOCATED BEHIND CARD RACK ASSY.
7 ]	0017-00009-0490	5-5/8'' \$Q. VENT GRILL (2 REQ'D.)
8	A905-00028-0000	CASH BOX ASSY. W/HANDLE
	A905-00026-0000	CASH BOX COVER ASSY.
	A624-00001-0000	CASH BOX GUIDE BRKT. ASSY.
İ	0624-00101-0000	CASH BOX GUIDE BRKT.
1	0017-00101-0628	#8-32 x 3/4 CARRIAGE BOLT (4 REQ'D.)
	0017-00104-0022	#8 WASHER (4 REQ'D.)
i i	0017-00103-0061	#8-32 LOCK NUT W/SEMS (4 REQ'D.)
		ADDITIONAL PARTS
	A151-00029-0000	LOCK ASSY BACK DOOR
	0017-00029-0000	304 DYMAX STRAP
	0017-00004-0022	LATCH CLAMP (2 REQ'D.)
	0603-00131-00XF	STRIKE
	0017-00101-0028	#8 x 3/4 SLT. HEX HD. SCR.
	-2113. 00-0	(4 REQ'D. CLAMP, 4 REQ'D. STRIKE)
	0597-00124-00B0	BACK DOOR CUP
	0017-00101-0129	#10-32 x 1'' CARRIAGE BOLT (3 REQ'D.)
	0017-00103-0081	#10-32 HEX NUT W/SEMS (3 REQ'D.)
	A866-00036-0000	TEST SWITCH & BRKT. ASSY.

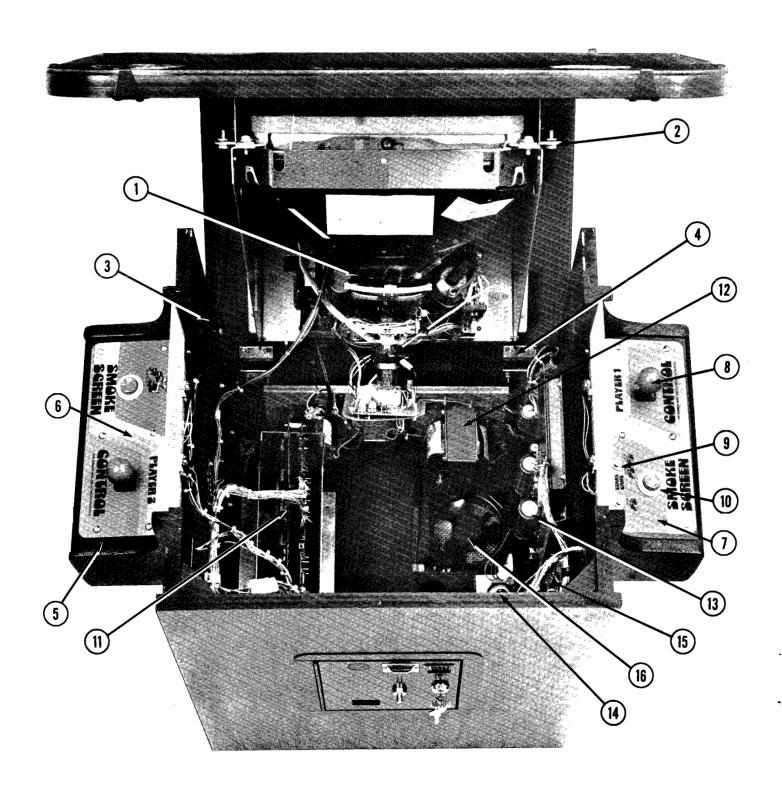
# NO. 936 — RALLY-X COCKTAIL — PHOTOGRAPH



# NO. 936 — RALLY-X COCKTAIL — PHOTOGRAPH

	UNDEN	BI PART NUMBER ONLT
ITEM	PART Nº	DESCRIPTION
1	0936-00902-0000	COVER GLASS - 32'' x 22'' x 1/4''
2	0775-00104-00XF	GLASS CLIPS (8 REQ'D.)
	0017-00101-0117	#8 x 5/8 PHIL. TRS. HD. SCR. (16 REQ'D.)
3	0017-00003-0334	19" DUAL SYNC COLOR MONITOR - ELECTROHOME
4	0936-00903-0000	PLEXI - GLASS
5	0921-00901-0000	T.V. BEZEL
6	A936-00004-0000	CONTROL SHELF ASSY PLAYER #1
7	A936-00005-0000	CONTROL SHELF ASSY PLAYER #2
8	0017-00009-0393	BLACK SPEAKER GRILL (4 REQ'D.)
	0017-00101-0639	#8-32 x 1-1/2 CARRIAGE BOLT (16 REQ'D.)
	0017-00103-0061	#8-32 HEX NUT W/SEMS (16 REQ'D.)
9	0151-00055-0200	SINGLE ENTRY COIN DOOR ASSY.
10	0090-00002-01BK	COIN DOOR FRAME
	0017-00101-0121	#6-32 x 5/16 PHIL. TRS. HD. SCR. (3 REQ'D.)
11	0017-00102-0048	3/8-16 x 2'' LEG LEVELERS (4 REQ'D.)
	0017-00103-0026	3/8-16 LEG LEVELER HEX NUTS (4 REQ'D.)
	G927-00005-0000	COCKTAIL TABLE - HIGH BASE - LEG KIT
		INCLUDING WHIZ BOLTS, WASHERS & LEGS
		(4 REQ'D.) (OPTIONAL)
		NOT SHOWN LIST
	0610-00132-0000	STRIKE (2 REQ'D.)
	0017-00101-0028	#8 x 3/4 HEX HD. S.M.S. (4 REQ'D.)
	0017-00009-0033	BASSICK CLAMP (4 REQ'D.)
	0017-00101-0026	#8 x 5/8 HEX HD. S.M.S. (4 REQ'D.)
	A749-00003-0000	COIN BOX ASSY.
	A627-00056-0000	COIN BOX COVER ASSY.
	A625-00024-0000	COIN BOX GUIDE BRKT. ASSY.
	0625-00117-0000	COIN BOX SIDE CHANNEL
	0017-00101-0628	#8-32 x 3/4 CARRIAGE BOLT (4 REQ'D.)
	0017-00103-0008	#8-32 HEX NUT (4 REQ'D.)
	0017-00004-0022	304 DYMAX STRAP
	A749-00005-0000	INTERLOCK SWITCH ASSY.
	A866-00036-0000	TEST SW. & BRKT. ASSY.

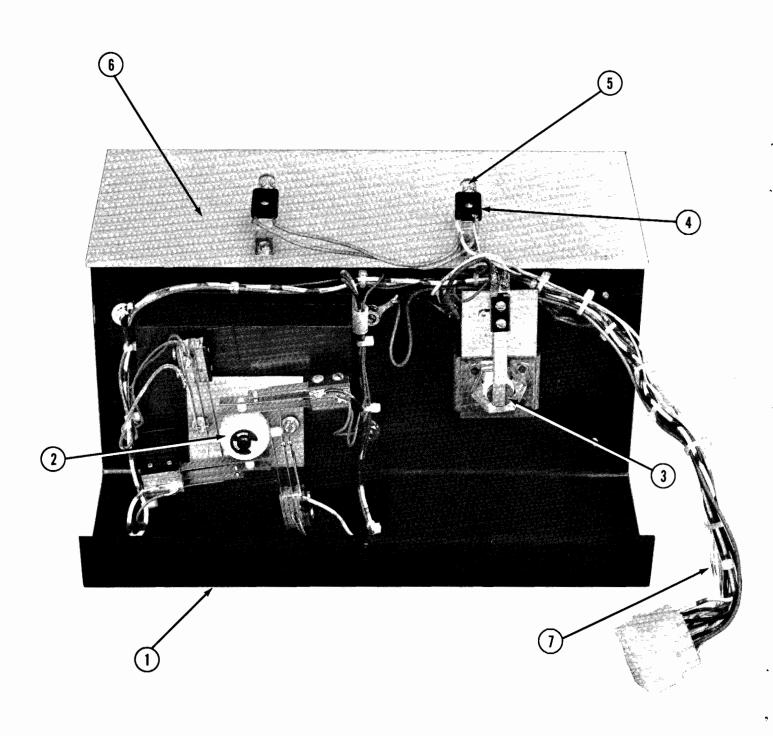
# NO. 936 — RALLY-X COCKTAIL — INTERIOR ACCESS PICTURE



# NO. 936 — RALLY-X COCKTAIL — INTERIOR ACCESS PICTURE

		BI PANT WOMBEN ONLY
ITEM	PART Nº	DESCRIPTION
1 1	0017-00003-0334	19" DUAL SYNC VERTICAL COLOR
•		MONITOR & CHASSIS - ELECTROHOME
2	A921-00010-00XF	MONITOR MTG. BRKT. ASSY. (2 REQ'D.)
-	0017-00101-0642	#8-32 x 1-1/2 CARRIAGE BOLT (4 REQ'D.)
	0017-00104-0031	#8 FLAT WASHER (4 REQ'D.)
	0017-00103-0061	#8-32 HEX NUT W/SEMS (4 REQ'D.)
3	A889-00017-0000	LATCH SLIDE ASSY. (TABLE TOP PROP)
4	0017-00009-0495	2" HINGE (2 REQ'D.)
	0017-00101-0639	#8-32 x 1-1/4 CARRIAGE BOLT (8 REQ'D.)
	0017-00103-0061	#8-32 HEX NUT W/SEMS (8 REQ'D.)
5	0927-00100-00XF	CONTROL PANEL (2 REQ'D.)
6	0936-00900-0000	DECORATIVE OVERLAY - PLAYER #2
7	0936-00901-0000	DECORATIVE OVERLAY - PLAYER #1
	0017-00101-0620	#8-32 x 1/2 CARRIAGE BOLT (4 REQ'D. EACH
		FOR PLAYER #1 & #2)
	0017-00104-0022	#8 FLAT WASHER (4 REQ'D. EACH
		FOR PLAYER #1 & #2)
	0017-00103-0061	#8-32 HEX NUT W/SEMS (4 REQ'D. EACH
		FOR PLAYER #1 & #2)
	0017-00101-0341	#6 x 1/4 PHIL. TRS. HD. SCR. (2 REQ'D. EACH
		FOR PLAYER #1 & #2)
8	A932-00008-0000	CONTROL ASSY. (2 REQ'D.)
9	0017-00032-0051	SMALL RED SWITCH BUTTON (2 REQ'D.) -
40	A 055 00040 0000	(PLAYER #1 SIDE ONLY)
10	A855-00016-0000	PUSH BUTTON ASSY. (2 REQ'D.)
11	A935-00008-0000	CARD RACK ASSY.
12	A936-00011-0000	TRANSFORMER BOARD ASSY.
13	A084-90414-C935 0624-00902-0100	POWER SUPPLY ASSY.
	0017-00101-0017	P.C. SUPPORT BRKT 12'' (3 REQ'D.) #6 x 1/2 SLT. HEX HD. SCR. (9 REQ'D.)
'	0017-00101-0017	STL. WASHER (9 REQ'D.)
14	0017-00104-0031	ON/OFF SWITCH 120V, 6A.
14	0567-00106-0100	ON/OFF SWITCH MTG. PLATE
15	0017-00003-0187	6" x 9" SPEAKER 8 OHM, 9W.
16	A775-00013-0000	FAN ASSY. (NEXT 7 PART NO'S)
	0017-00003-0222	FAN
	0775-00110-00XF	FAN PLATE
	0870-00100-00XF	VENT SCREEN
	0017-00101-0347	#6-32 x 1/2 PHIL. R.H.M.S. SEMS (4 REQ'D.)
	0017-00104-0009	#6 EXT. WASHER (4 REQ'D.)
	0017-00103-0005	#6-32 HEX NUT (4 REQ'D.)
	0017-00101-0026	#8 x 5/8 SLOT. HEX HD. S.M.S. (4 REQ'D.)

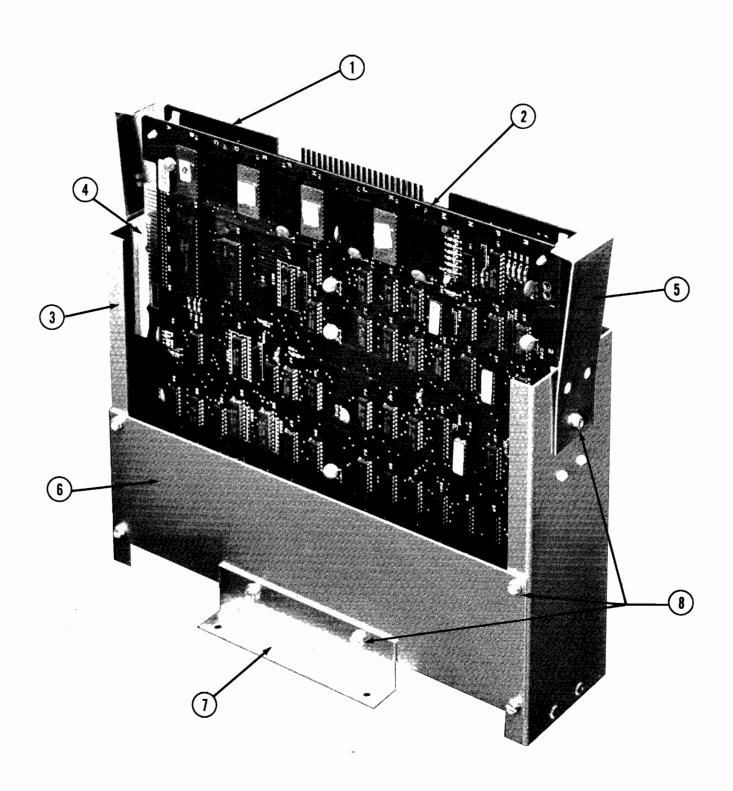
# NO. 936 — RALLY-X COCKTAIL — CONTROL SHELF ASSEMBLY



# NO. 936 — RALLY-X COCKTAIL — CONTROL SHELF ASSEMBLY ORDER BY PART NUMBER ONLY

ORDER BY PART NUMBER ONLY		
PART Nº	DESCRIPTION	
	<del></del>	
	PART №9  0927-00100-00XF A932-00008-0000 A855-00016-0000 0017-00031-0044  0017-00101-0555  0017-00003-0219  0921-00903-0000 A936-00006-0000	

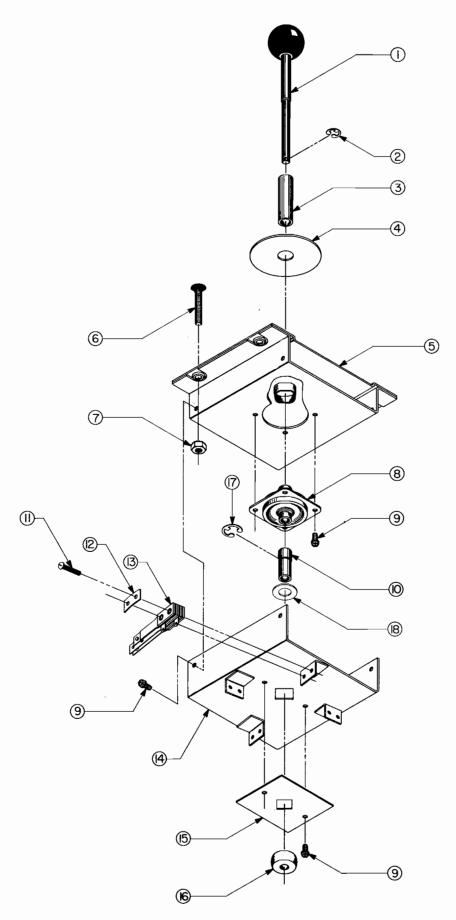
# RALLY-X — CARD RACK ASSEMBLY



# RALLY-X — CARD RACK ASSEMBLY

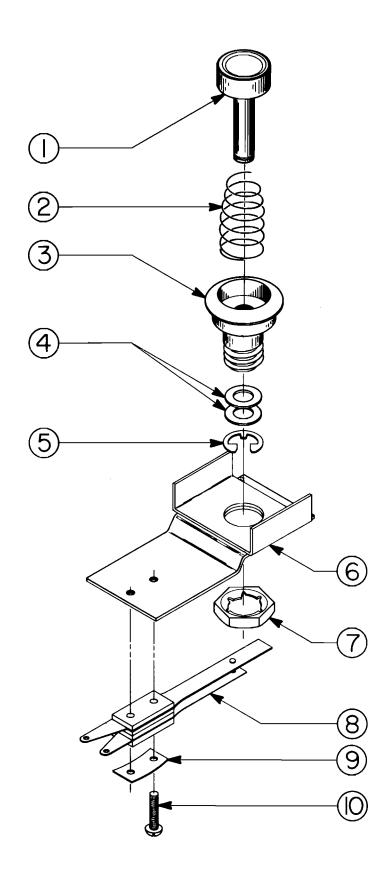
ITEM         PART №         DESCRIPTION           1         A082-91385-C000         GAME LOGIC BOARD ASSY BOARD #1           2         A082-91387-C000         GAME LOGIC BOARD ASSY BOARD #2           3         A935-00015-0000         HOLDER PLATE & STOP ASSY. (2 REQ'D.)	
4 0017-00009-0478 0935-00105-0000 6 0935-00102-0000 7 0935-00102-0006 0017-00101-0096	

# RALLY-X — CONTROL ASSEMBLY



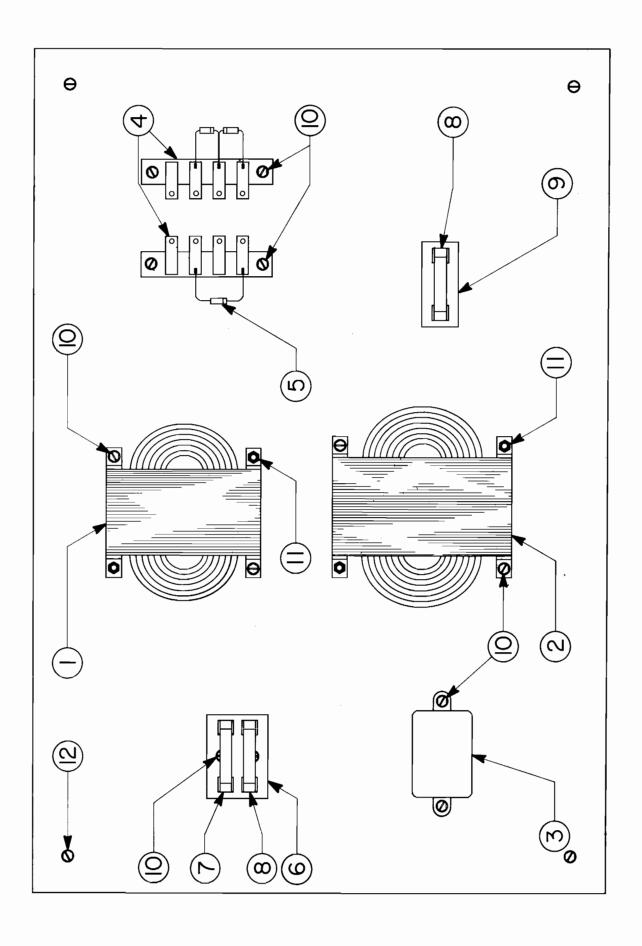
# RALLY-X — CONTROL ASSEMBLY

	UNDEN	BY PART NUMBER UNLT
ITEM	PART Nº	DESCRIPTION
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18	A932-00022-0000 0017-00100-0025 0921-00702-0000 0921-00902-0000 A932-00011-00XF 0017-00101-0713 0017-00103-0061 0932-00902-0000 0017-00101-0598 0921-00701-0000 0017-00101-0528 0020-00202-0000 A932-00009-0000 A932-00009-0000 A932-00904-0000 0921-00700-0000 0017-00100-0115 0017-00104-0111	SHAFT & BALL ASSY.  1/4" E-RING STOP SPACER SLIDE PLATE SPOT WELD ASSY.  #8-32 x 1" SLT. FLAT HD. SCREW (4 REQ'D.)  #8-32 HEX NUT W/SEMS (4 REQ'D.) GROMMET  #8-32 x 5/16 SLT. HEX HD. M.S. (10 REQ'D.) SLEEVE  #5-40 x 3/4 SLT. RND. HD. SCR. (8 REQ'D.) SWITCH PLATE (4 REQ'D.) SWITCH ASSEMBLY (4 REQ'D.) STOP PLATE & SWITCH BRKT. ASSY. WEAR PLATE ACTUATOR 7/16" E-RING NYLON FLAT WASHER
TRAVEL OF PT. NO. 921-00700-0000 ACTUATOR IS APPROX. 1/8. SWITCH BLADE ASS'Y. SHOULD BE ADJUSTED TO MAKE CONTACT AT 1/16 OF ACTUATOR TRAVEL. TYPICAL 4.		
092	21-00700-0000	A932-00009-0000



# RALLY-X — PUSH BUTTON ASSEMBLY

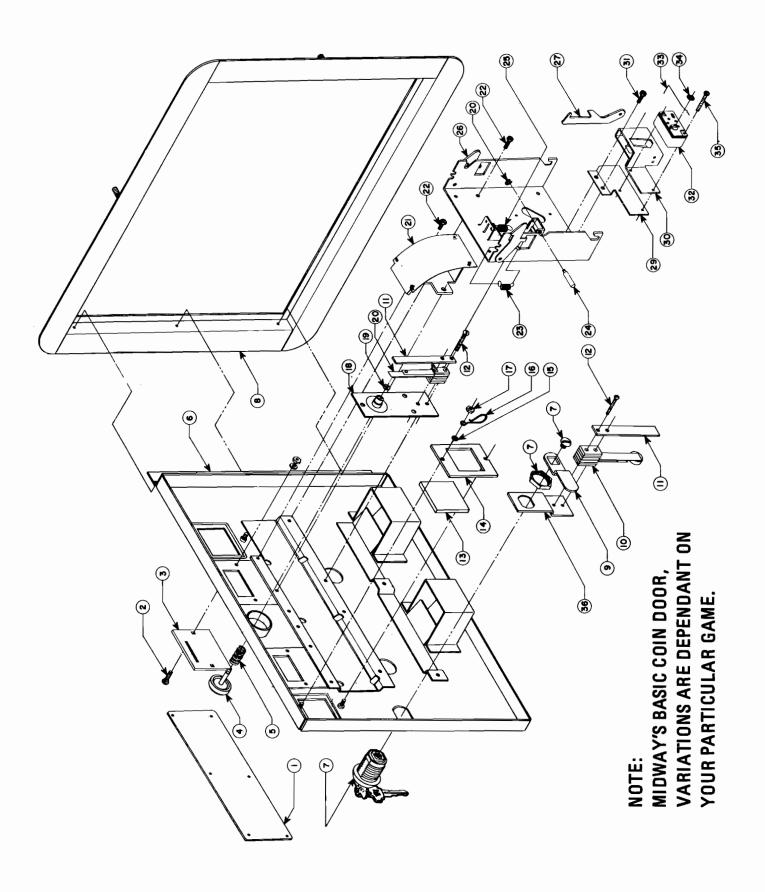
	UNDER BY PART NUMBER UNLT		
ITEM	PART Nº	DESCRIPTION	
1 2 3 4 5 6 6 7 8 9 10	0017-00009-B384 0010-00242-0000 0017-00104-0028 0017-00100-0025 A855-00016-0000 A927-00011-0000 0586-00107-0000 0017-00103-0054 A739-00016-0000 0020-00202-0000 0017-00101-0526	BUTTON - RED SPRING BUTTON HOUSING FLAT WASHER (2 REQ'D.) 1/4" E-RING PUSH BUTTON ASSY. (FIRST 5 ITEMS) MOUNTING BRKT. ASSY (COCKTAIL) MOUNTING BRKT (UPRIGHT & MINI ONLY) PAL NUT SWITCH ASSEMBLY SWITCH PLATE #5-40 x 9/16 PHIL. HD. M.S. (2 REQ'D.)	



# RALLY-X — TRANSFORMER BOARD ASSEMBLY

ITEM	PART Nº	DESCRIPTION
		TDANSCODMED 115 VOLT
1	MT00-00082-0000	TRANSFORMER 115 VOLT TRANSFORMER 240 VOLT
2	MT00-00087-0000	NOISE FILTER
3	0017-00003-0114 A031-00002-0000	TERMINAL STRIP ASSY. (2 REQ'D.)
4 5	0064-030XX-XXPX	DIODE IN4004 400V. (3 REQ'D.)
5	0720-00001-0200	2 POSITION FUSE CLIP
6 8	0017-00003-0103	FUSE 1A., 250V. SLO-BLO
8	0017-00003-0103	FUSE 2A., 250V. SLO-BLO (2 REQ'D.)
9	0720-00001-0100	1 POSITION FUSE CLIP
10	0017-00101-0015	#6 x 1-1/2 SLT. HEX HD. SCR. (16 REQ'D.)
11	0017-00101-0617	#8-32 x 1-1/4 CARRIAGE BOLT (4 REQ'D.)
''	0017-00101-0007	#8-32 HEX NUT (4 REQ'D.)
12	0017-00103-0038	#6 x 3/4 SLT. HEX HD. SCR. (4 REQ'D.)
'-	A866-00049-0000	LINE CORD ASSY NOT SHOWN
	3000-04271-0000	GROUND STRAP - NOT SHOWN
'		

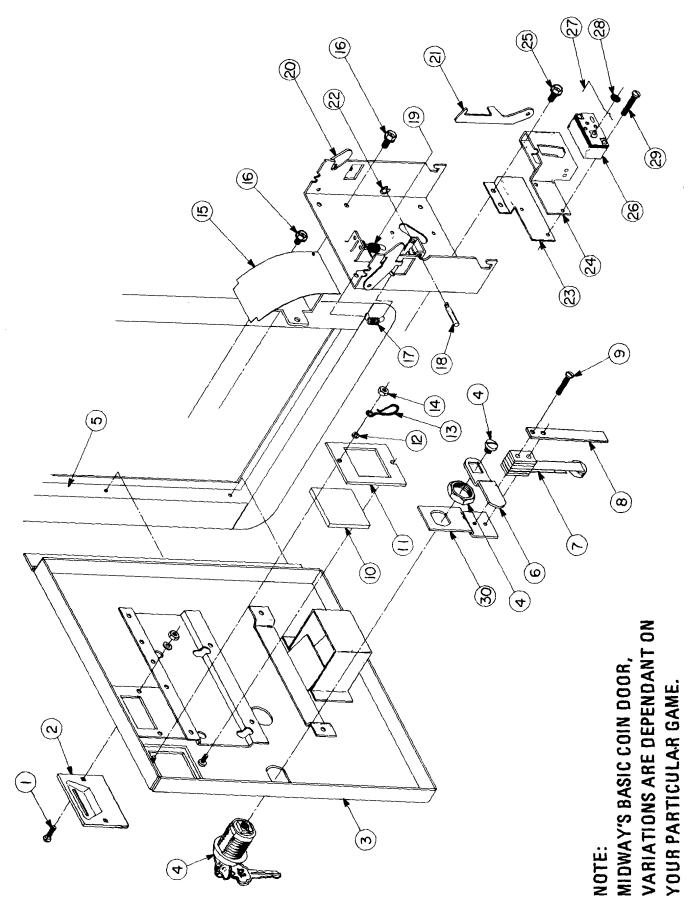
# NO. 935 & 937 — RALLY-X UPRIGHT & MINI — FRONT DOOR ASSEMBLY



# NO. 935 & 937 — RALLY-X UPRIGHT & MINI — FRONT DOOR ASSEMBLY ORDER BY PART NUMBER ONLY

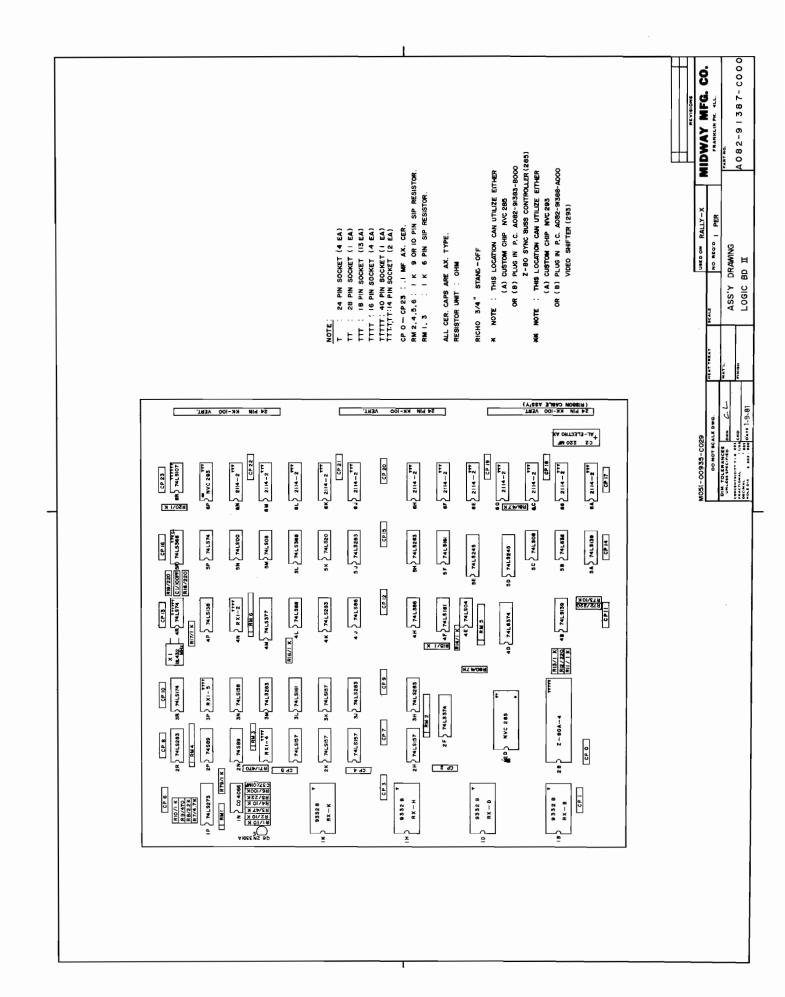
	ORDER BY PART NUMBER ONLY		
ITEM	PART Nº	DESCRIPTION	
1	0090-00902-0000	DRESS PLATE	
	0090-00902-0100	DRESS PLATE W/O BUTTON TO START GAME	
2	0017-00101-0552	#6-32 x 1/4 CARRIAGE BOLT (2)	
3	0090-00117-03XF	COIN ENTRY PLATE (25¢)	
4	0090-00906-0000	PLASTIC START BUTTON	
5	0010-00007-0000	COMPRESSION SPRING	
6	A090-00020-2003	DOOR ASSY. DOUBLE ENTRY	
7	0017-00005-0050	DOOR LOCK & KEY WITH SCREW & NUT	
8	0090-00002-02BK	DOUBLE DOOR FRAME	
9	0017-00005-0041	421 N.S. CAM	
10	0090-00901-0000	DOOR SWITCH	
	0090-00126-01XF	SWITCH BACKUP PLATE	
12	0017-00101-0528	#5-40 x 3/4'' LNG. M.S.	
13	0090-00903-9500	25¢ WINDOW	
14	0090-00143-0000	COIN PLEX RETAINER	
15	0017-00104-0002	SPLIT LOCK WASHER	
16	0017-00007-0019	KEY HOOK	
17	0017-00103-0005	#6-32 HEX NUT	
18	0090-00010-0000	SW. PLATE & OILLITE ASSY.	
19	0017-00100-0018	"E" RING	
20	0090-00131-0000	SWITCH	
21	0090-00104-0000	TOP & BTM. COIN CHUTE W/BRKT. ASSY.	
22	0017-00101-0598	#8 x 5/16 SCREW	
23	0010-00181-0100	SPRING	
24	0090-00129-00XF	PIVOT POST	
25 26	0010-00134-0000 0090-00008-0000	SPRING ACCEPTOR FRAME ASSY.	
27	0093-00155-00XF	REJECTOR LEVER	
28	0017-00100-0012	"E" RING	
29	0090-00162-00XF	COIN SWITCH MTG. BRKT SMALL (AMERICAN)	
29	0090-00163-00XF	COIN SWITCH MTG. BRKT LARGE	
30	0017-00005-0203	COIN SWITCH CHUTE - SMALL (AMERICAN)	
30	0017-00005-0204	COIN SWITCH CHUTE - LARGE	
31	0017-00101-0555	#6-32 x 5/16 SCREW	
32	0017-00005-0195	COINSWITCH	
33	0010-00599-0000	COIN SWITCH WIRE	
34	0017-00007-0132	PUSH-ON RING (BLK.)	
35	0017-00101-0698	#4-40 x 3/4 SCREW (2 REQ'D.)	
36	0090-00128-00XF	SWITCH BRKT DOOR TILT	
	A090-00061-0000	ANTI-STRING DEVICE ASSY.	
		(REPLACES ITEM 30)	
	A090-00064-0000	ANTI-PENNY DEVICE ASSY.	

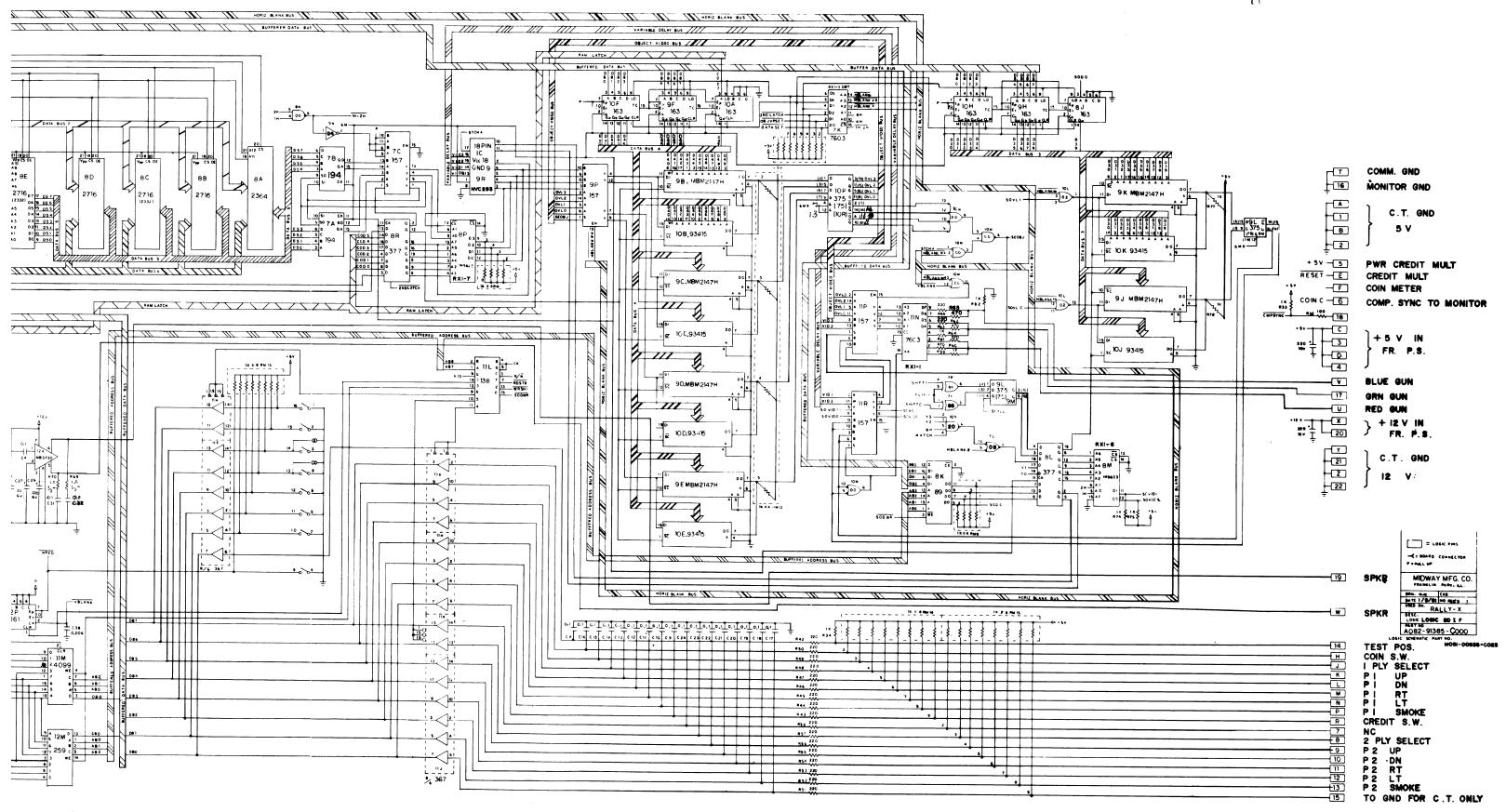
# NO. 936 — RALLY-X COCKTAIL — FRONT DOOR ASSEMBLY

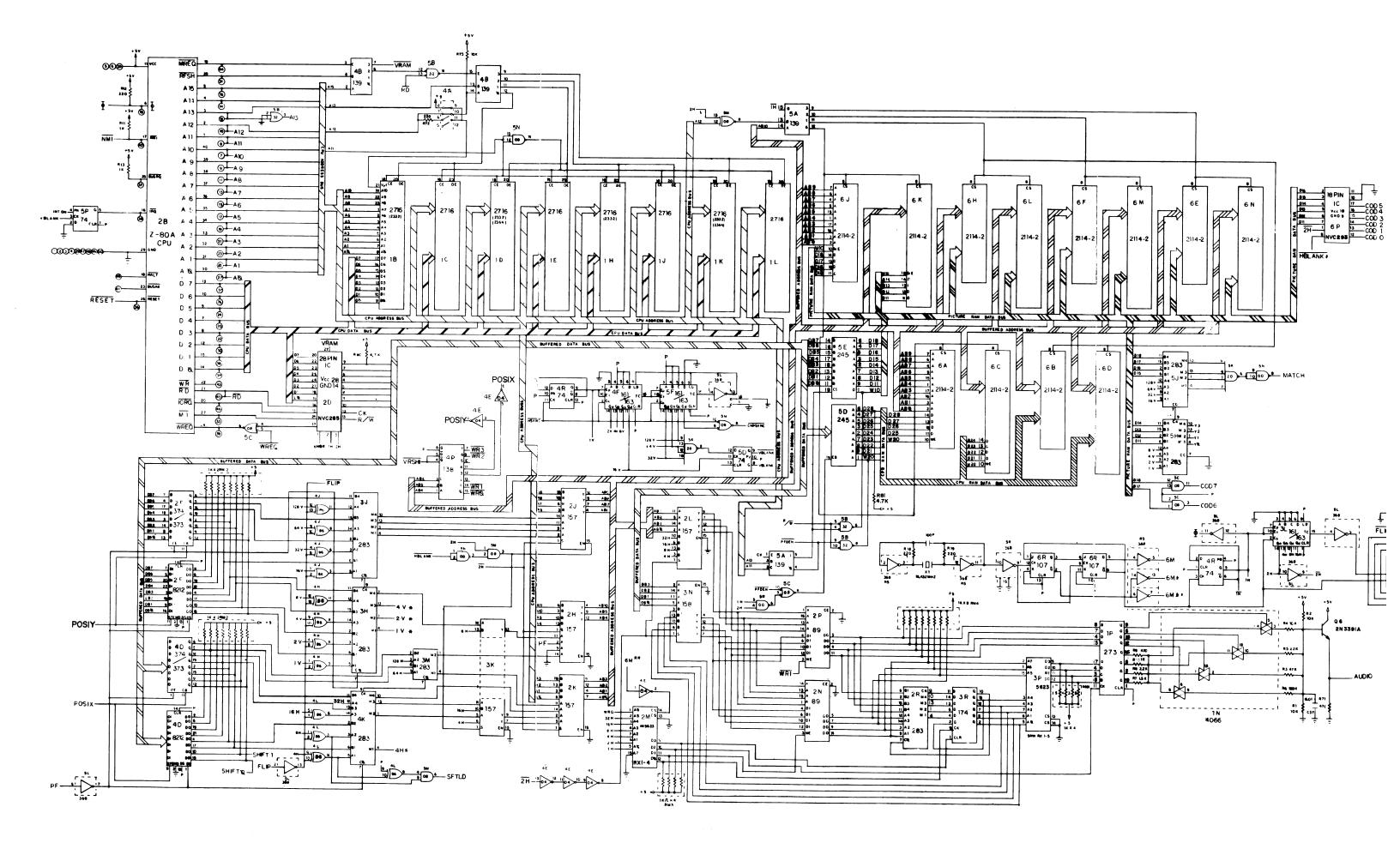


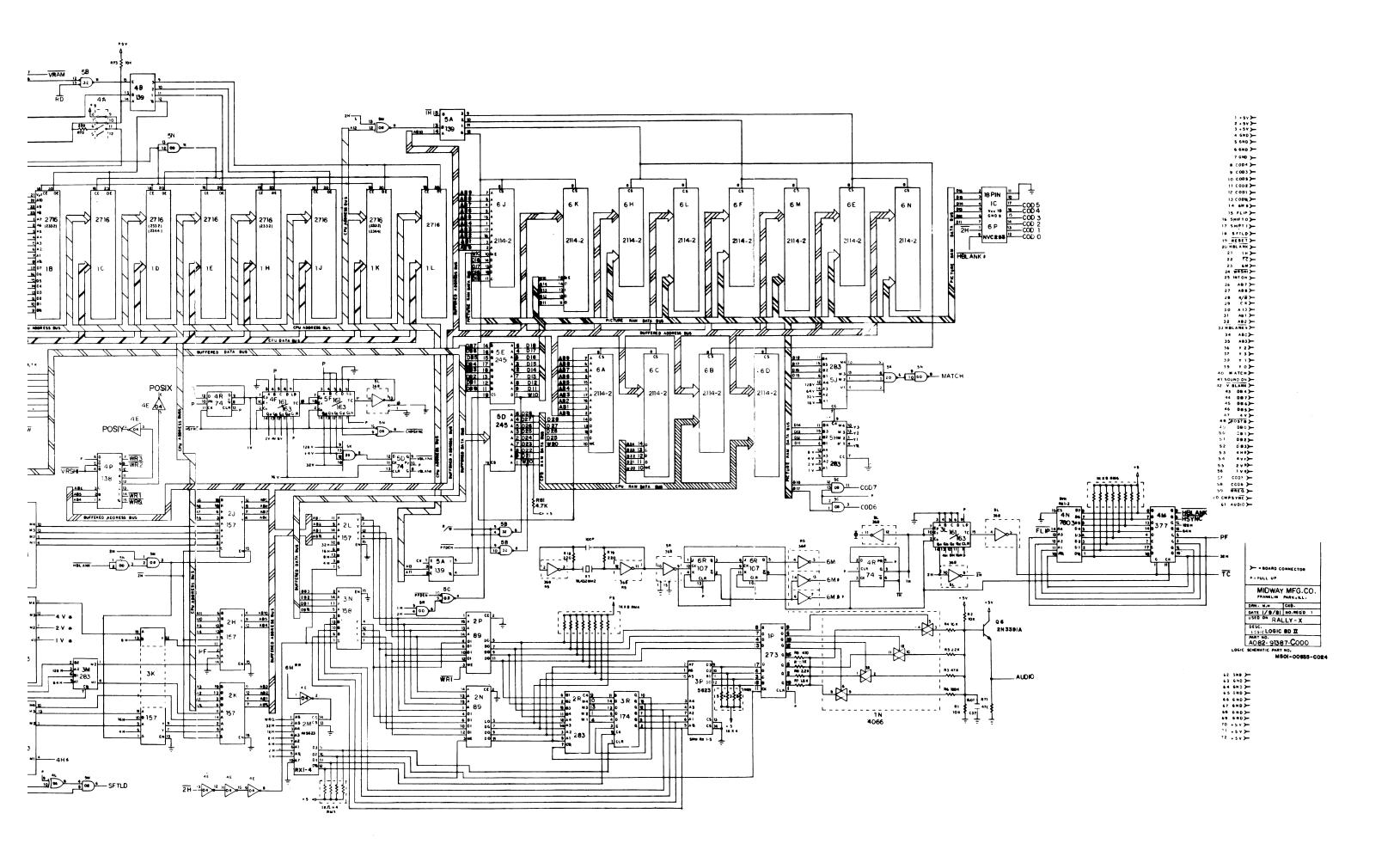
# NO. 936 — RALLY-X COCKTAIL — FRONT DOOR ASSEMBLY ORDER BY PART NUMBER ONLY

ITEM	PART Nº	DESCRIPTION
1 1	0017-00101-0552	#6-32 x 1/4 CARRIAGE BOLT (2 REQ'D.)
2	0090-00117-03XF	COIN ENTRY PLATE (25¢)
3	A090-00058-0000	DOOR ASSY. SINGLE ENTRY
4	0017-00005-0050	DOOR LOCK & KEY WITH SCREW & NUT
5	0090-00002-01BK	SINGLE DOOR FRAME
6	0017-00005-0041	421 N.S. CAM
7	0090-00901-0000	DOOR SWITCH
8	0090-00126-01XF	SWITCH BACKUP PLATE
9	0017-00101-0528	#5-40 x 3/4 LONG M.S. (2 REQ'D.)
10	0090-00903-9500	25¢ WINDOW
11	0090-00143-0000	COIN PLEX RETAINER
12	0017-00104-0002	SPLIT LOCK WASHER (2 REQ'D.)
13	0017-00007-0019	KEY HOOK
14	0017-00103-0005	#6-32 HEX NUT (2 REQ'D.)
15	0090-00104-0000	TOP & BOTTOM COIN CHUTE W/BRKT. ASSY.
16	0017-00101-0598	#8-32 x 5/16 SCREW (4 REQ'D.)
17	0010-00181-0100	SPRING
18	0090-00129-00XF	PIVOT POST
19	0010-00134-0000	SPRING
20	0090-00008-0000	ACCEPTOR FRAME ASSY.
21	0093-00155-00XF	REJECTOR LEVER
22	0017-00100-0012	E-RING
23	0090-00162-00XF	COIN SWITCH MTG. BRKT SMALL (AMERICAN)
23	0090-00163-00XF	COIN SWITCH MTG. BRKT LARGE
24	0017-00005-0203	COIN SWITCH CHUTE - SMALL (AMERICAN)
24	0017-00005-0204	COIN SWITCH CHUTE - LARGE
25	0017-00101-0555	#6-32 x 5/16 SCREW (2 REQ'D.)
26	0017-00005-0195	COINSWITCH
27	0010-00599-0000	COIN SWITCH WIRE
28	0017-00007-0132	PUSH-ON RING (BLK.)
29	0017-00101-0698	#4-40 x 3/4 SCREW (2 REQ'D.)
30	0090-00128-00XF	SWITCH BRKT DOOR TILT
	A090-00061-0000	ANTI-STRING DEVICE ASSY.
		(REPLACES ITEM 24)
	A090-00064-0000	ANTI-PENNY DEVICE ASSY.
ш		







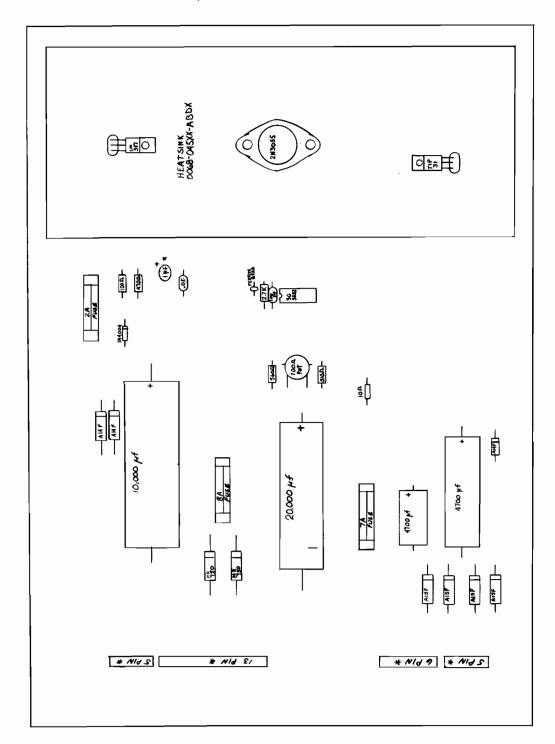


## RALLY - X

## Logic Board I A082-91385-C000

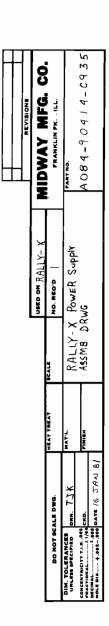
## Logic Board II A082-91387-C000

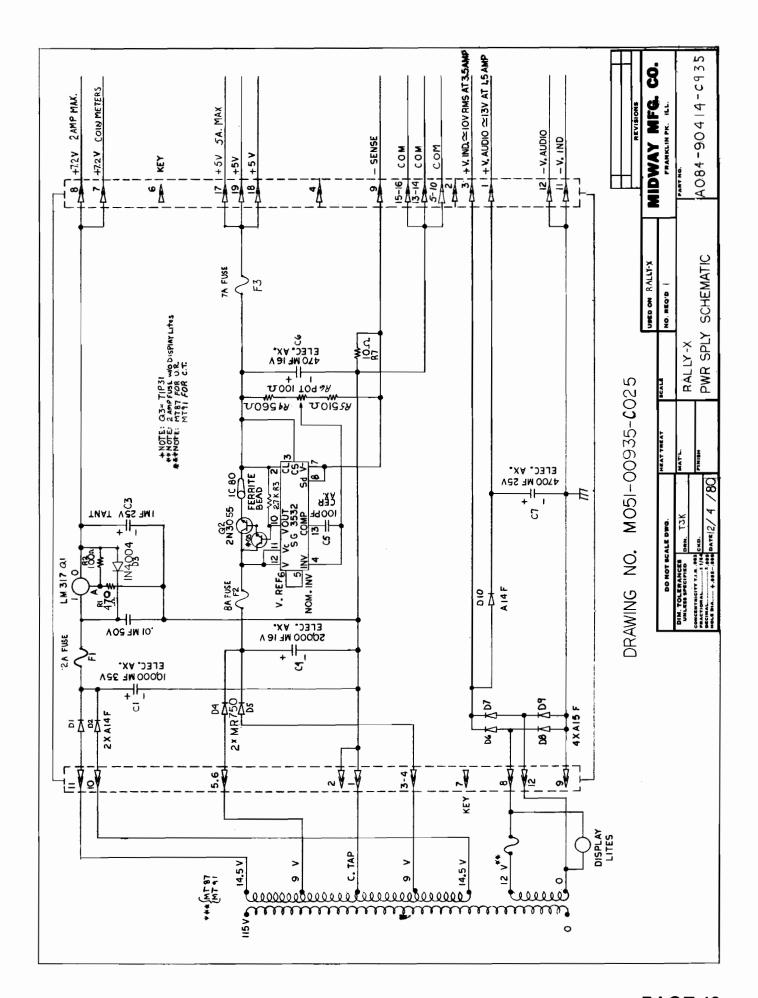
PART NUMBER	FUNCTION	PART NUMBER	FUNCTION
74LS00	Quad 2 input Nand	74LS00	Quad 2 input Nand
74LS02	Quad 2 input Nor	74LS04	Hex inverter
74LS04	Hex inverter	74LS08	Quad 2 input And
74LS08	Quad 2 input And	74LS20	Dual 4 input Nand
74LS20	Dual 4 input Nand	74LS32	Quad 2 input or
74LS74	Dual ''D'' Flip-Flop	74LS74	Dual ''D'' Flip-Flop
74LS75	Quad latch	74LS86	Quad 2 input exclusive or
74LS86	Quad 2 input exclusive or	74\$89	64 Bit Ram 16 x 4
74S89	64 Bit Ram 16 x 4	74LS107	Dual ''JK'' Flip-Flop
74LS138	3 to 8 line decoder	74LS138	3 to 8 line decoder
74LS157	Quad 2 to 1 line multiplexer	74LS139	Dual 2 to 4 line decoder
74LS161	4 Bit binary counter	74LS157	Quad 2 to 1 line multiplexer
74LS163	4 Bit binary counter	74LS158	Quad 2 to 1 line multiplexer -
74LS174	Hex "D" Flip-Flop		inverting
74LS194	8 Bit shift register	74LS161	4 Bit binary counter
74LS259	8 Bit addressable latch	74LS174	Hex ''D'' Flip-Flop
74LS273	Octal "D" Flip-Flop	74LS245	Octal buss transceiver
74LS367	Hex buss driver	74LS273	Octal "D" Flip-Flop
74LS377	Octal "D" Flip-Flop	74LS293	4 Bit full adder
4006	18 Bit shift register	74LS368	Hex buss driver - inverting
4066	Quad bilateral switch - Cmos	74LS374	Octal ''D'' Flip-Flop Tri-state
4070	Quad exclusive or gate - Cmos	74LS377	Octal "D" Flip-Flop
4099	8 Bit addressable latch - Cmos	NVC285	Custom Z80 sync buss controller
NVC293	Custom video shifter	A082-91383-B000	Z80 sync buss controller P.C.
A082-91388-A000	Video shifter P.C.	NVC293	Custom video shifter
9332	4K x 8 Rom	A082-91388-A000	Video shifter P.C.
2532	4K x 8 Eprom	Z80	CPU
IM5623	256 x 4 Prom	9332	4K x Rom
MBM2147	1K x 1 Ram	2532	4K x 8 Eprom
93415	1K x 1 Ram	IM5623	256 x 4 Prom
82\$25	16 x 4 Ram	7603	32 x 8 Prom - tri-state
7603	32 x 8 Prom - tri-state	2114	1K x 4 Ram
741	Operational amplifier	82S25	16 x 4 Ram
MB3730	Audio amplifier	4066	Quad bilateral switch
2N3391	NPN transistor	18.432 mhz	Crystal
D40K1	NPN transistor	2N3391	NPN transistor
IN914	Diode		

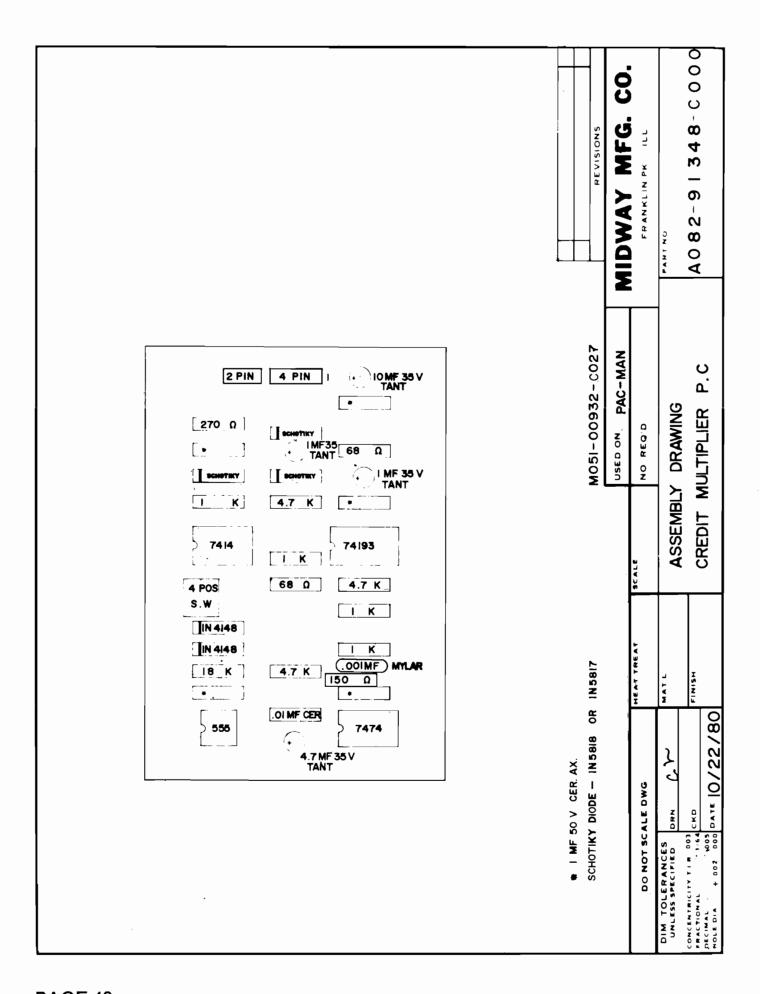


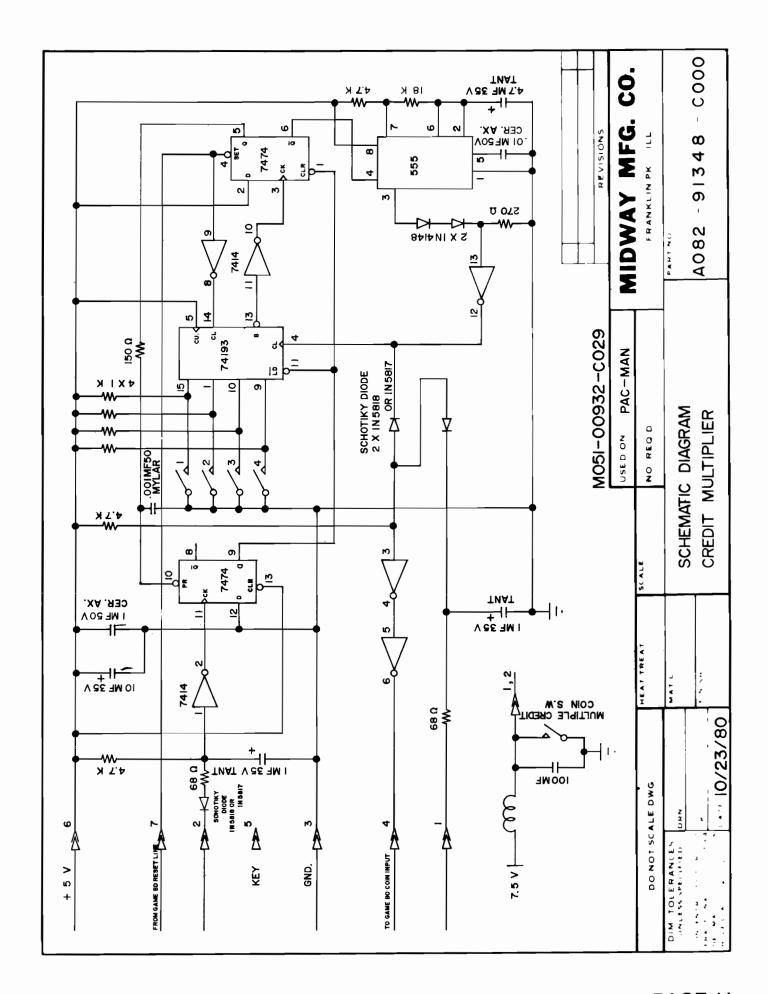
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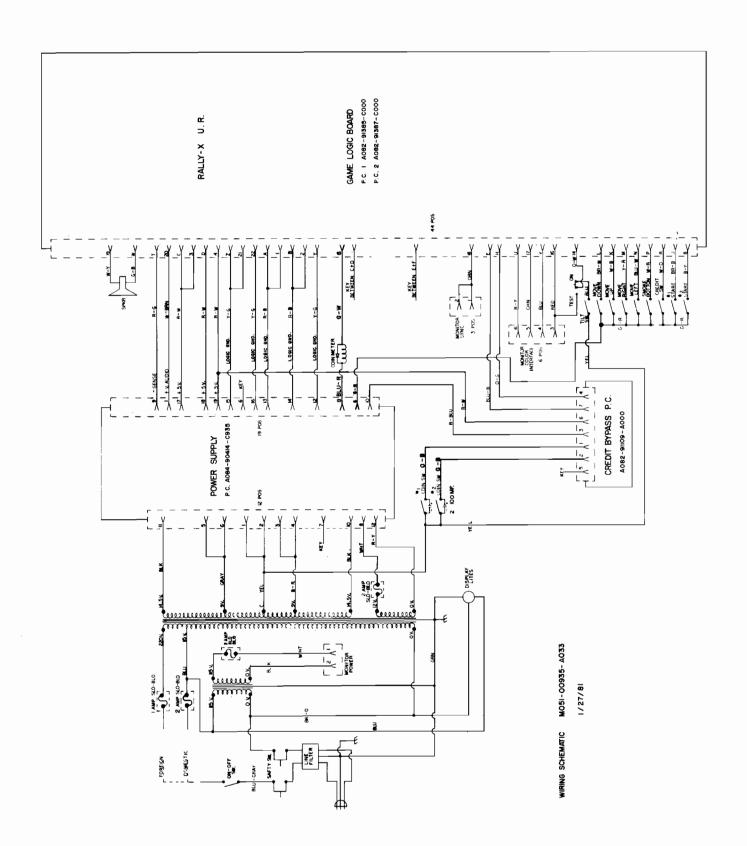
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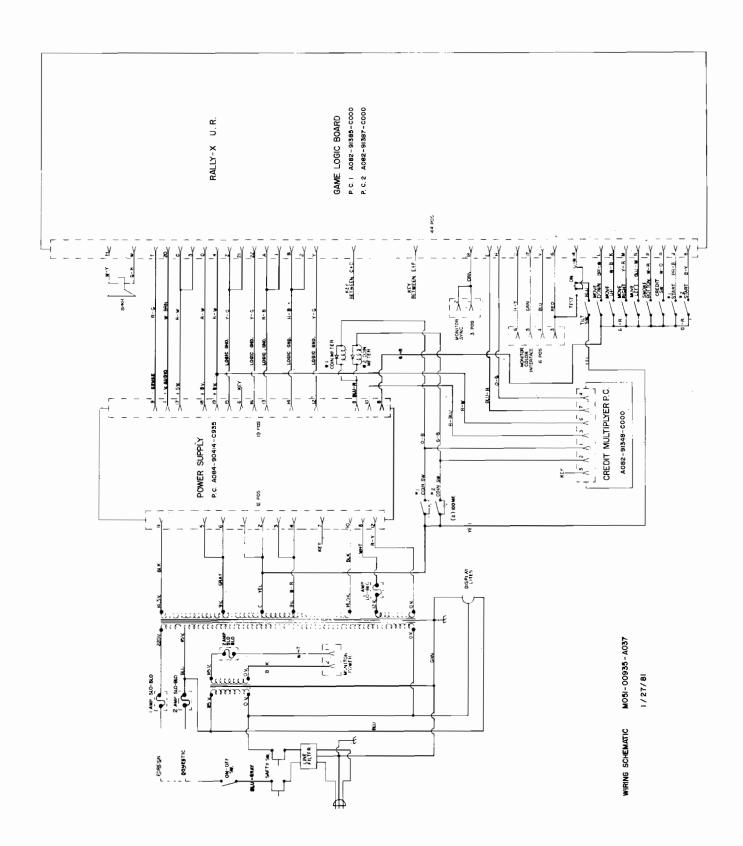


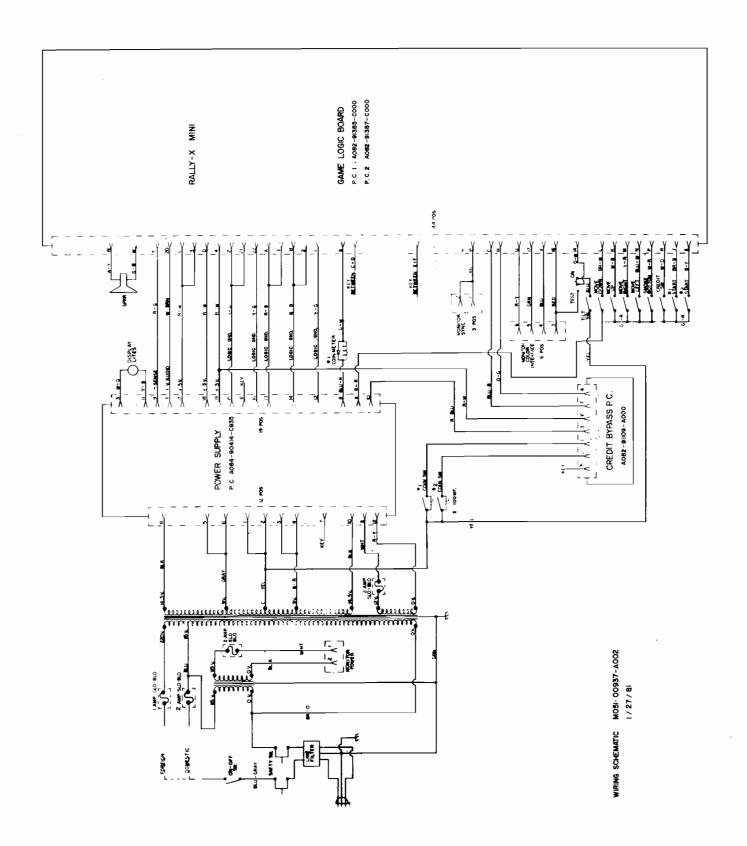


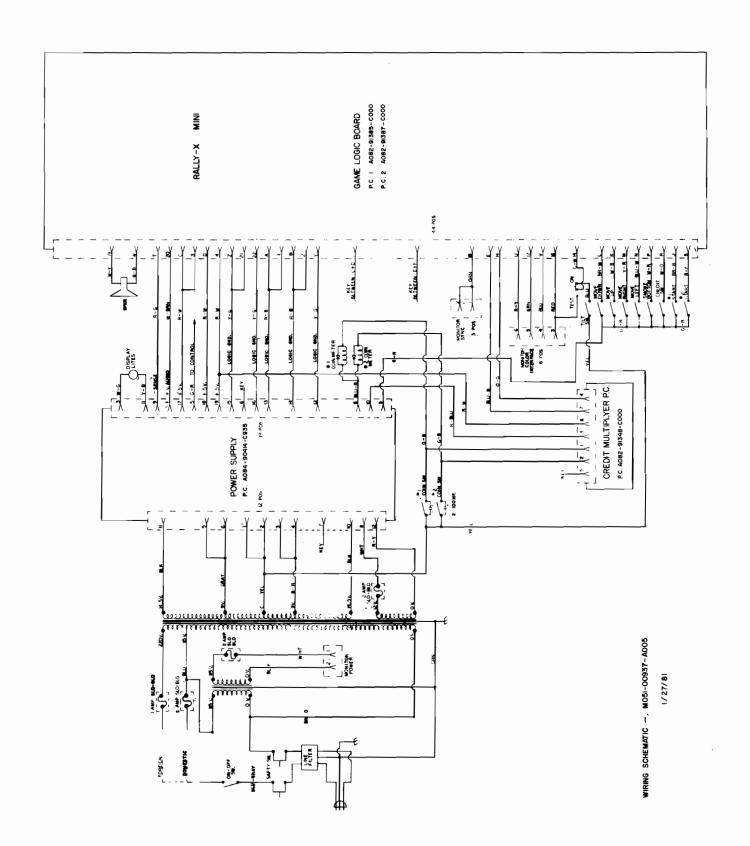


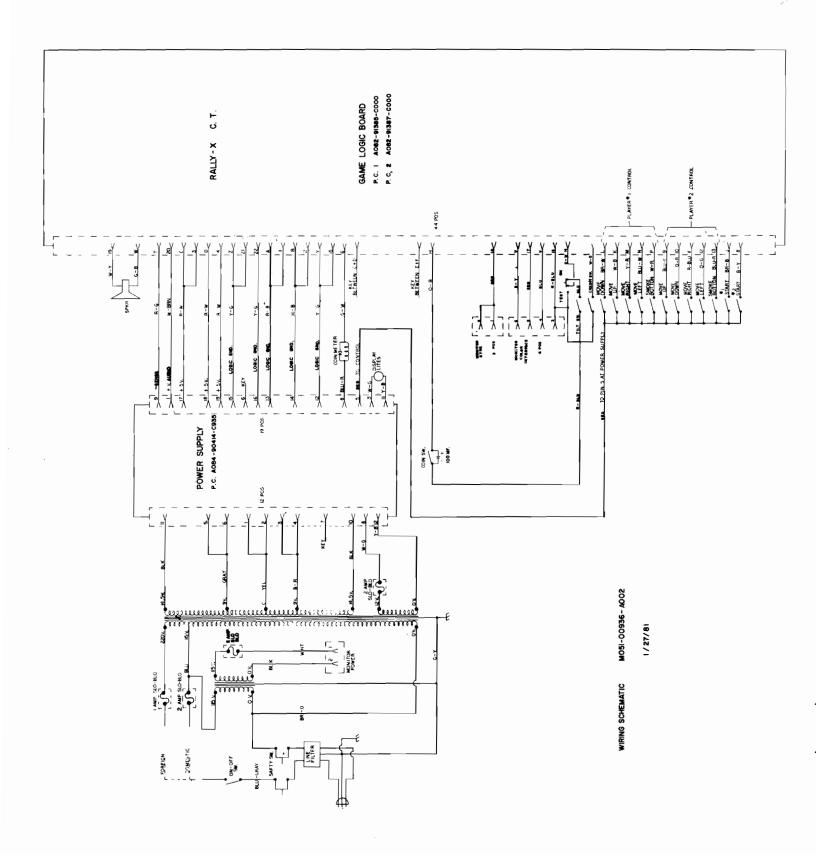


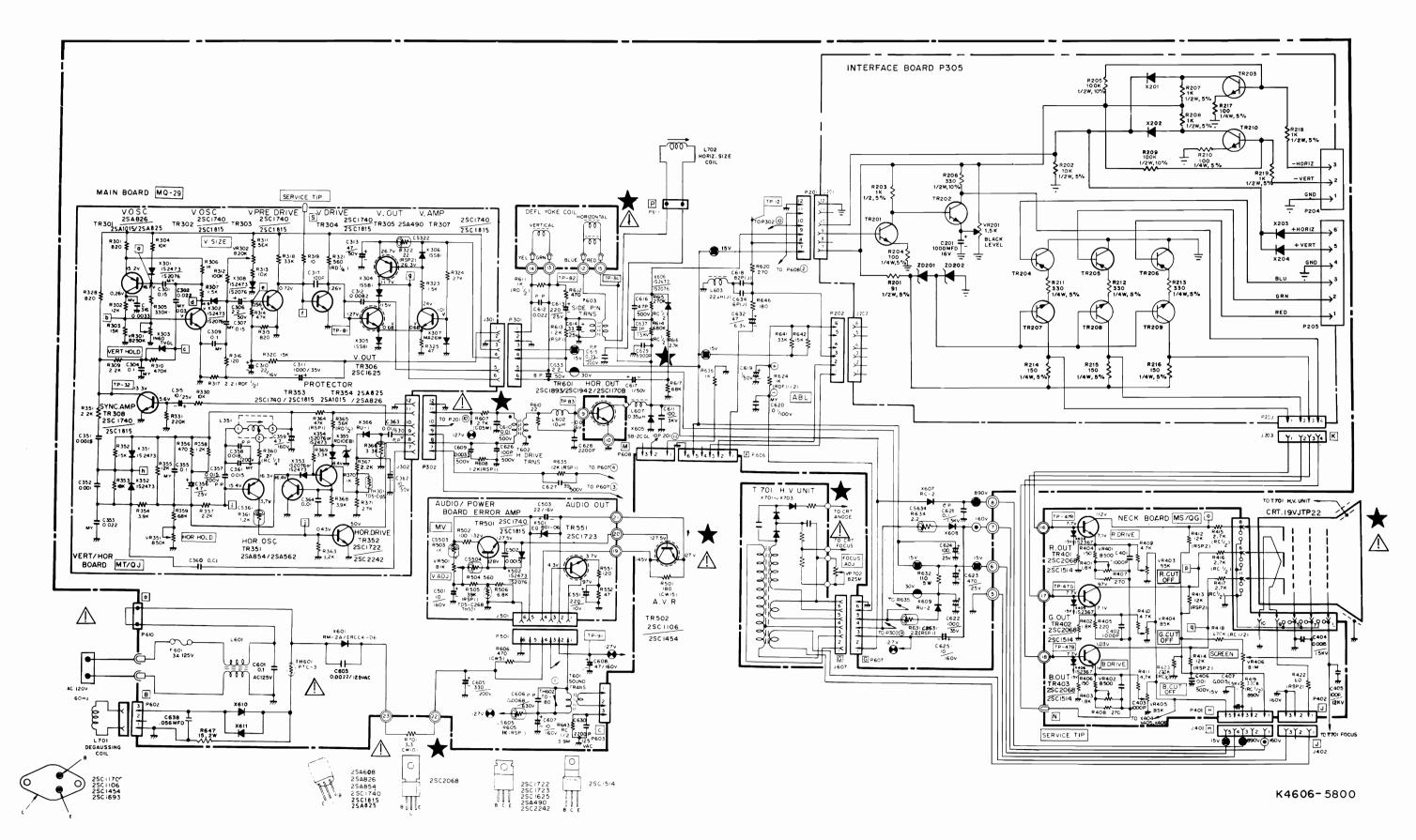












## **VERT/HOR BOARD (MT/QJ)**

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
	RE	SISTOR <b>S</b>		CAPACITOR	S (CONT.)
R301	203X6500-628	820 Ohrn, ± 5%, 1/8W Carbon	C313	203X0025-087	47 uF, 50V Electrolytic
R302	203X6500-902	12k Ohm, ± 5%, 1/8W Carbon	C315	203X0015-082	10 uF, 25V Electrolytic
R303	203X6500-927	15k Ohm, ± 5%, 1/8W Carbon	C316	203X1100-220	3300 uF, 50V, ± 10% Mylar 100 pF, 50V, ± 10% Ceramic
R304 R305	203X6500-886 203X6501-241	10k Ohm, ± 5%, 1/8W Garbon 330k Ohm, ± 5%, 1/8W Carbon	C317 C351	202X8000-616 202X7000-281	1500 pF, 50V, ± 10% Ceramic
R306	203X6500-645	1k Ohm, ± 5%, 1/8W Carbon	C352	202X7000-247	1000 pF, 50V, ± 10% Ceramic
R307	203X6500-689	1.5k Ohm, ± 5%, 1/8W Carbon	C353	203X1100-573	$0.022 \text{ uF}, 50V, \pm 10\% \text{ Mylar}$
R309	203X6500-724	2.2k Ohm, ± 5%, 1/8W Carbon	C355	203X1100-858	0.1 uF, 50V, ± 10% Mylar 4.7 uF, 25V Electrolytic
R310 R311	203X6501-285 203X6501-065	470k Ohm, ± 5%, 1/8W Carbon 56k Ohm, ± 5%, 1/8W Carbon	C356 C357	203X0015-105 203X1201-013	0.015uF, 200V ± 10% PP
R312	203X6501-126	100k Ohm, ± 5%, 1/8W Carbon	C358	203X1201-034	0.018 uF, 200V, ± 10% PP
R313	203X6001-326	10k Ohm, ± 5%, 1/8W Carbon	C359	203X0040-013	4.7 uF, 160V Electrolytic
R314	203X6501-044	47k Ohm, ± 5%, 1/8W Carbon	C360	202X7000-482	0.01 uF, 50V, ± 10% Ceramic
R315 R316	203X6500-628 203X6500-420	820 Ohm, ± 5%, 1/8W Carbon 120 Ohm, ± 5%, 1/8W Carbon	C361 C362	203X1100-509 203X0025-058	0.015 uF, 50V, ± 10% Mylar 10 uF, 50V Electrolytic
R317	203X6206-441	2.2 Ohm, ± 5%, 1/2W Carbon	C363	203X1205-487	0.01 uF, 630V, ± 10% PP
R319	203X6500-169	100 Ohm, ± 5%, 1/8W Carbon	C364	202X7000-482	0.01 uF, 50V, ± 10% Ceramic
R320	203X6500-927	15k Ohm, ± 5%, 1/8W Carbon			
R321 R322	203X6700-509 203X9100-121	560 Ohm, ± 5%, 1/2W Carbon 22 Ohm, ± 5%, 2W M.O.		SEMICO	ONDUCTORS
R323	203X6500-689	1.5K Ohm, ±5%, 1/8W Carbon		o_mio.	
R324	203X6500-988	27k Ohm, ± 5%, 1/8W Carbon	TR301	200X4082-614	Transistor, 2SA826Q
R325	203X6500-326	47 Ohm, ± 5%, 1/8W Carbon	TR302	200X3174-006	Transistor, 2SC1740Q
R328	203X6500-628	820 Ohm, ± 5%, 1/8W Carbon	TR303	200X3174-006	Transistor, 2SA1740Q Transistor, 2SC1740Q
R330 R331	203X6500-886 203X6501-209	10k Ohm, ± 5%, 1/8W Carbon 220k Ohm, ± 5%, 1/8W Carbon	TR304 TR305	200X3174-006 200X4049-081	Transistor, 2SA490YLBGLI
R351	203X6500-724	2.2k Ohm, ± 5%, 1/8W Carbon	TR306	200X3162-538	Transistor, 2SC1625YLBGLI
R352	203X6500-927	15k Ohm, ± 5%, 1/8W Carbon	TR307	200X3174-014	Transistor, 2SC1740R
R353	203X6500-944	18k Ohm, ± 5%, 1/8W Carbon	TR308	200X3174-006	Transistor, 2SC1740Q
R354	203X6500-783	3.9k Ohm, ± 5%, 1/8W Carbon	TR351	200X4085-415	Transistor, 2SA854Q
R355	203X6500-902 203X6500-561	12k Ohm, ± 5%, 1/8W Carbon 470 Ohm, ± 5%, 1/8W Carbon	TR352 TR353	200X3172-208 200X3174-006	Transistor, 2SC1722BKS Transistor, 2SC1740Q
R356 R357	203X6500-361 203X6500-724	2.2k Ohm, ± 5%, 1/8W Carbon	TR354	200X3114-000 200X4082-614	Transistor, 2SA826Q
R358	203X6500-666	1.2k Ohm, ± 5%, 1/8W Carbon	X301	201X2010-144	Diode, (SI) IS2473-T72
R359	203X6501-088	68k Ohm, ± 5%, 1/8W Carbon	X302	201X2010-144	Diode, (SI) IS2473-T72
R360	203X5500-471	27 Ohm, ± 5%, 1/4W Comp.	X303	200X8000-026	Diode, (GE), IN60TVGL
R361 R363	203X6000-998 203X6500-666	1.2k Ohm, ± 5%, 1/8W Carbon 1.2k Ohm, ± 5%, 1/8W Carbon	X304 X305	200X8010-165 201X2010-165	Diode (SI) ISS81 Diode (SI) ISS81
R364	203X9014-988	47k Ohm, ± 5%, 1W M.O.	X306	201X2010-165	Diode (SI) ISS81
R365	203X6700-989	56k Ohm, ± 5%, 1/2W Carbon	X307	200X8010-102	Diode (SI) MA26W
R366	203X6001-148	3.3k Ohm, ±5%, 1/8W Carbon	X308	200X8010-094	Diode (SI) IS2473
R367	340X2222-734	2.2k Ohm, ± 5%, 1/2W Carbon	X351	201X2010-144	Diode (SI) IS2473-T72
R368 R369	203×6500-785 203×6500-762	3.9k Ohm, ± 5%, 1/8W Carbon 3.3k Ohm, ± 5%, 1/4W Carbon	X352 X353	201X2010-144 201X2010-144	Diode (SI) IS2473-T72 Diode (SI) IS2473-T72
R370	302X6100-961	1k Ohm, ± 5%, 1/4W Carbon	X354	201X2010-144	Diode (SI) IS2473-T72
R371	203X6104-751	2.7k Ohm, ± 5%, 1/4W Carbon	X355	200X8220-851	Diode (Zener) RD10EBI
VR301	204X2122-093	Varistor, 250K Ohm, Vert. Hold	X366	200X8100-130	Diode (HS) RU-1 0.3 US
VR302 VR351	204X2114-065 204X2114-059	Varistor, 20K Ohm, Vert. Size Varistor, 50K Ohm, Hor. Hold		MICCE	ELLANEOUS
	CΔ	PACITORS			
			J301	204X9300-958 204X9300-958	Socket, 6 Pin Socket, 6 Pin
C301	203X1100-928	0.15 uF, 50V, ± 10% Mylar	J302 P301	204X9601-195	Plug, 6 Pin
C302	203X1100-573	0.022 uF, 50V, ± 10% Mylar 0.1 uF, 50V, ± 10% Mylar	P302	204X9601-195	Plug, 6 Pin
C304 C306	203X1100-858 203X0025-026	2.2 uF, 50V, Electrolytic	TH301	201X0000-534	Thermistor
C307	203X1100-928	0.15 uF, 50V, ± 10% Mylar			
C309	203X1100-858	0.1 uF, 50V, ± 10% Mylar		TRANSFO	RMERS & COILS
C310	203X0010-011	22 uF, 16V Electrolytic		MANO	I IIII ENO G OOILO
C311 C312	203X0020-0 <del>99</del> 202X7000-469	1000 uF, 35V Electrolytic 0.0082 uF, 50V, ± 10% Ceramic	L351	201X5200-091	Coll, Horiz. Osc.
		POWER BO	ARD (MV	)	
	R	ESISTORS	C503 C551	203X0010-011 203X0005-046	22 uF, 16V Electrolytic 220 uF, 10V Electrolytic
R501	204X1725-052	180 Ohm, ± 10%, 15W WW	-		,
R502	203X6000-608	100 Ohm, ± 5%, 1/8W Carbon		SEMIC	CONDUCTORS
R503 R504	203X6000-960 203X6000-879	1k Ohm, ± 5%, 1/8W Carbon 560 Ohm, ± 5%, 1/8W Carbon	TREAT	20073174.006	Tanadata 25017400
R505	203X9014-965		TR501 Δ★TR502	200X3174-006 200X3145-404	Transistor, 2SC1740Q Transistor, 2SC1454
R506	203X6500-842	6.8k Ohm, ± 5%, 1/8W Carbon	TR551	200X3172-305	Transistor, 25C1723
R551	203X6500-420	120 Ohm, ± 5%, 1/8W Carbon	X501	201X2230-042	Diode, (SI) Zener EQB01-06V
VR501	204X2050-001	Varistor Vert. Adj.	X502	201X2010-144	Diode, (SI) IS2473-T72
	CA	PACITORS		MISC	CELLANEOUS
C501	203X0040-020	10 uF, 160V Electrolytic	J501	204X9300-958	Socket, 6 Pin
C502	202X7000-281	1500 pF, 50V, ± 10% Ceramic	P501	204X9601-195	Plug, 6 Pin
			TH501	201X0000-618	Thermistor

## **NECK BOARD (MS/QG)**

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
	RES	SISTOR <b>S</b>			
R401	203X6500-709	1.8k Ohm ± 5% 1/8W Carbon	0.00	00072000 012	1000 -5 504 104 0
R402	203X6500-709	1.8k Ohm ± 5% 1/8W Carbon	C403	202X7000-247	1000 pF, 50V, 10% Ceramic
R403	203X6500-709	1.8k Ohm ± 5% 1/8W Carbon	C404	202X7110-019	1500 pF, 2kV ± 10% Ceramic
R404	203X6500-447	150 Ohm ± 5% 1/8W Carbon	C405	202X7150-018	100 pF, 12kV, ± 10% Ceramic
R405	203X6500-481	220 Ohm ± 5% 1/8W Carpon	C406	202X7050-483	.01 uF, 500V, ± 10% Ceramic
R406	203X6500-447	150 Ohm ± 5% 1/8W Carbon	C407	202X7110-019	1500 pF, 2kV ± 10% Ceramic
R407	203X6500-508	270 Ohm ± 5% 1/8W Carbon	C408	202X8000-550	68 pF, 50V, ± 10% Ceramic
R408	203X6500-508	270 Ohm ± 5% 1/8W Carbon	C409	202X8000-550	68 pF, 50V, ± 10% Ceramic
R409	203X6500-800	4.7k Ohm ± 5% 1/8W Carbon	C410	202X8000-550	68 pF, 50V, ± 10% Ceramic
R410	203X6500-800	4.7k Ohm ± 5% 1/8W Carbon			
R411	203X6500-800	4.7k Ohm ± 5% 1/8W Carbon			
R412	203X9104-809	12k Ohm ± 5% 2.0W Metal Oxide		SEMICO	NDUCTORS
R413	203X9104-809	12k Ohm ± 5% 2.0W Metal Oxide		SEMICO	ADDC TORS
R414	203X9104-809	12k Ohm ± 5% 2.0W Metal Oxide			
R415	203X5601-313	2.7k Ohm ± 10% 1/2W Comp.	TR401	200X3206-800	Transistor, 2SC2068, 2SC1514
R416	203X5601-313	2.7k Ohm ± 10% 1/2W Comp.			(R output)
R417	203X5601-313	2.7k Ohm ± 10% 1/2W Comp.	TR402	200X3206-800	Transistor, 2SC2068, 2SC1514
R418	203X5602-254	470k Ohm ± 10% 1/2W Comp.		200/10200 000	(G output)
R419	203X5602-185	330k Ohm ± 10% 1/2W Comp.	TR403	200X3206-800	Transistor, 2SC2068, 2SC1514
R422	203X9105-117	1.0 Ohm ± 10% 2W Metal Oxide	111400	200/3200-000	(B output)
R423	203X5102-155	270k Ohm ± 5% 1/4W Carbon	V404	00470400 406	Diode, IS2367 (protector)
VR401	204X2115-014	500 Ohm Varistor R Drive	X404	201X2100-126	Diode, 152367 (protector)
VR402	204X2115-014	500 Ohm Varistor B Drive	X405	201X2100-126	
VR403	204X2115-006	5k Ohm Varistor R Cutoff	X406	201X2100-126	Diode, IS2367 (protector)
VR404	204X2115-006	5k Ohm Varistor G Cutoff			
VR405	204X2115-006	5k Ohm Varistor B Cutoff			
VR406	204X2000-025	1M Ohm Varistor Screen		MICC	SELLANEOUS
*******	W 20-7/2009-020 III O IIII T 2010-00			MISC	CELLANEOUS
	CAPA	CITORS	J401	206X5003-729	Socket, 5 Pin
			J402	206X5003-983	Socket, 3 Pin
C401	202X7000-247	1000 pF, 50V, 10% Ceramic	P401	204X9600-329	Plug, 5 Pin
C402	202X7000-247	1000 pF, 50V, 10% Ceramic	P402	204X9600-254	Plug, 3 Pin

## **△★ 297X2000-072 HIGH VOLTAGE ASSEMBLY (T701)**

## **FINAL ASSEMBLY PARTS**

▲★ R701 VR702 X701 X702 X703	204X1625-058 204X3901-125	3.3 Ohm, ± 10% 10W WW Resistor Focus Control Dlode (SI HV) Diode (SI HV) Part of T701 Diode (SI HV)	△ ★88X-0129-506 38A5554-000 205X9800-256 △ ★ 202X1110-810 208X2000-946 297X2000-072 6A0397 9A2753-003	19VJTP22 Pix Tube Assy. Purity Shid/Degaussing Lateral/Purity Assembly Yoke, Deflection CRT Socket HV Unit (T701) Plug, Line Cord Degaussing Coil (L701)

## INTERFACE BOARD (P305)

(MODEL 19K4606)

	RE	SISTORS		SEMIC	ONDUCTORS
R201 R203 R204 R206 R207 R208 R209 R210 R211 R212 R213 R214	340X3910-934 340X3102-934 340X2101-934 340X3310-944 340X3102-934 340X2101-934 340X2101-934 340X2331-934 340X2331-934 340X2231-934	91 Ohm, 5%, 1/2W Carbon 1k Ohm, 5%, 1/2W Carbon 100 Ohm, 5%, 1/2W Carbon 330 Ohm, 10%, 1/2W Carbon 1k Ohm, 5%, 1/2W Carbon 1.5k Ohm, 5%, 1/4W Carbon 100 Ohm, 5%, 1/4W Carbon 1k Ohm, 5%, 1/4W Carbon 330 Ohm, 5%, 1/4W Carbon 330 Ohm, 5%, 1/4W Carbon 200 Ohm, 5%, 1/4W Carbon	TR201 TR202 TR203 TR204 TR205 TR206 TR207 TR208 TR209 ZD201 ZD202	86X0121-001 86X0121-001 86X0121-001 86X0066-001 86X0066-001 86X0066-001 86X0121-001 86X0121-001 86X0121-001 66X040-018	Transistor (NPN) Transistor (NPN) Transistor (NPN) Transistor (PNP) Transistor (PNP) Transistor (PNP) Transistor (NPN) Transistor (NPN) Transistor (NPN) Diode, Zener, 6.8v, 5%, 0.5W Diode, Zener, 3.9v, 5%, 0.5W
R215 R216 VR201	340X2201-934 340X2201-934 40X0590-017	200 Ohm, 5%, 1/4W Carbon 200 Ohm, 5%, 1/4W Carbon 1.5k Ohm, Black Level Control		MISCE	ELLANEOUS
C201		PACITORS  1000 uF, 16V Electrolytic	J201 J202 J203 P201 P202 P203 P205	204X9300-958 204X9300-958 206X5019-207 204X9601-195 204X9601-195 204X9600-845 6A0393-006	Socket, 6 Pin Socket, 6 Pin Socket, 4 Pin Plug, 6 Pin Plug, 6 Pin Plug, 4 Pin Plug, 6 Pin

## WELLS—GARDNER INSTALLATION AND SERVICE INSTRUCTIONS

## COLOR PURITY AND VERTICAL CENTERING ADJUSTMENT

For best results, it is recommended that the purity adjustment be made in the final monitor location. If the monitor will be moved, perform this adjustment with it facing west or east. The monitor must have been operating 15 minutes prior to this procedure and the faceplate of the CRT must be at room temperature.

The monitor is equipped with an automatic degaussing circuit. However, if the CRT shadow mask has become excessively magnetized, it may be necessary to degauss it with manual coil. Do not switch the coil OFF while the raster shows any effect from the coil.

Purity Magnets are used for Color Purity and V Centering Adjustment.

Purity Adjustment procedure is as follows.

- 1. Remove R-G-B signal from monitor.
- Turn Green Cut off Control (VR404) on the Neck Board fully CCW.
  - Turn Red and Blue Cut off Control (VR405) fully CW.
- 3. Pull the Deflection Yoke backward so that the Magenta belt will appear. (See Fig. 4)
- Move the two Purity Magnets and bring the Magenta belt to the mechanical center of the screen (See Fig. 5) The vertical center position should be set VRS to -5/64" (-2 mm) as shown in Fig. 6.
  - Insert service tip "N" on Neck circuit board to "S" on Vert./Horiz. circuit board (See Fig. 13). To check, use the Green raster at low intensity. Be sure to return the service tips to their original positions for the next check.
- Push the Deflection Yoke forward gradually and fix it at the place where the Magenta screen becomes uniform throughout.
- Turn Cut off Control, and Drive Control and confirm that each color is uniform.
- If the color is not uniform, re-adjust it moving Purity Magnets slightly.
- Move a pair of Purity Magnets at the same time (do not change the angle of the pair), and adjust the vert. center to center of screen.
- Obtain the three colors and confirm whether white uniformity is balanced.
- Insert the temporary wedge as shown in Fig. 5 and adjust the angle of Deflection Yoke.

#### STATIC CONVERGENCE ADJUSTMENT

A recently developed Deflection Yoke and Electron Guns construction has been used on this equipment in combination with In-Line Guns and Black Stripe Screen to make a barrel-type magnetic-field distribution for vertical deflection and a pin-cushion-type magnetic field for horizontal deflection with which a self-converging system can be obtained. This type is different from conventional unity-magnetic field distribution type deflection yoke. 4-Pole Magnets and 6-Pole Magnets are

employed for static convergence instead of a Convergence Yoke.

- A cross hatch signal should be connected to the monitor.
- 2. A pair of 4-Pole Convergence Magnets are provided and adjusted to converge the blue and red beams. When the Pole opens to the left and right 45° symmetrically, the magnetic field maximizes. Red and blue beams move to the left and right oppositely (See Fig. 7-a and 7-b). Variation of the angle between the tabs adjusts the convergence of red and blue vertical lines.

When the both 4-Pole Convergence Magnet Tabs are rotated as a pair, the convergence of the red and blue horizontal lines is adjusted.

 A pair of 6-Pole Convergence Magnets are also provided and adjusted to converge the magenta (red + blue) to green beams.

When the Pole opens to the left and right 30° symmetrically, the magnetic field is maximized. Red and blue beams both move to the left and right (See Fig. 8-c and 8-d).

Variation of the opening angle adjusts the convergence of magenta to green vertical lines. When both 6-Pole Convergence Magnet Tabs are rotated as a pair the convergence of magenta to green horizontal lines is adjusted.

## PRECISE ADJUSTMENT OF DYNAMIC CONVERGENCE (See Fig. 10 and 11)

- 1. Feed a cross hatch signal to the monitor.
- Insert the temporary wedge and fix Deflection Yoke so as to obtain the best circumference convergence (See Fig. 10 and 11).

NOTE:

The temporary wedges may need to be moved during adjustments.

 Insert three rubber wedges to the position as shown in Fig. 9 to obtain the best circumference convergence.

#### NOTE:

- Tilting the angle of the yoke up and down adjusts the crossover of both vertical and horizontal red and blue lines. See Fig. 10 (a) and (b).
- Tilting the angle of the yoke sideways adjusts the parallel convergence of both horizontal and vertical lines at the edges of the screen. See Fig. 11-a and b.
- Use three rubber wedges (thick and thin rubber wedges are used for a purpose).
- 4) The angle of each rubber wedges are shown in Fig. 9.
- After three rubber wedges have been inserted, pull out the temporary wedge.
- Fix the rubber wedges with chloroprene rubber adhesive.

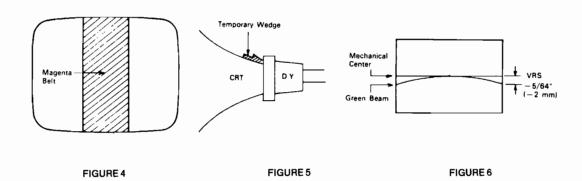
### INSTALLATION AND SERVICE INSTRUCTIONS

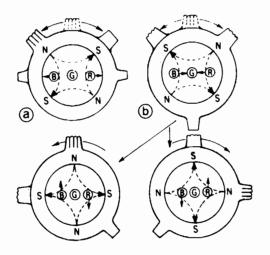
## BLACK AND WHITE TRACKING (With R/G.B. inputs grounded)

- 1. Set Black Level Control (VR201) to mid point.
- Set Red and Blue Drive Controls (VR401 & VR402) to their mechanical center.
- Set the G2 Screen Control (VR406) and the 3 Cut-off Controls (VR403, VR404, & VR405) to minimum

(CCW).

- 4. Slowly turn up G2 screen control until the first faint color appears.
- 5. Slowly turn up the other two color cut-off controls in turn to match the first.
- Remove ground from R/G/B/ inputs. Adjust Red and Blue Drive Controls (VR401 & VR402) for white screen.





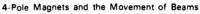
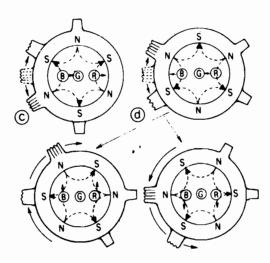


FIGURE 7



6-Pole Magnets and the Movement of Beams

FIGURE 8

## **INSTALLATION AND SERVICE INSTRUCTIONS**

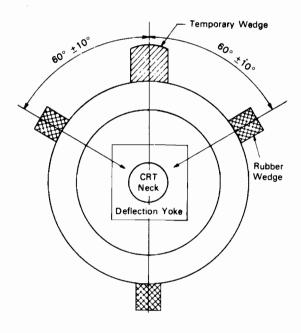
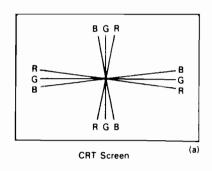
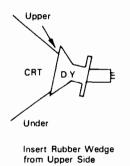
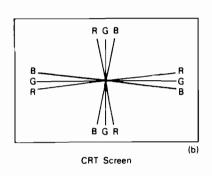
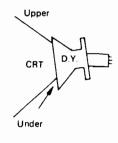


FIGURE 9



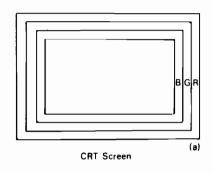


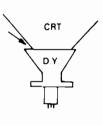




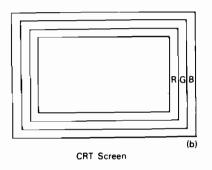
Insert Rubber Wedge from Lower Side

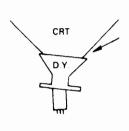
FIGURE 10





Insert Rubber Wedge from Left Side





Insert Rubber Wedge from Lower Side

FIGURE 11

### **INSTALLATION AND SERVICE INSTRUCTIONS**

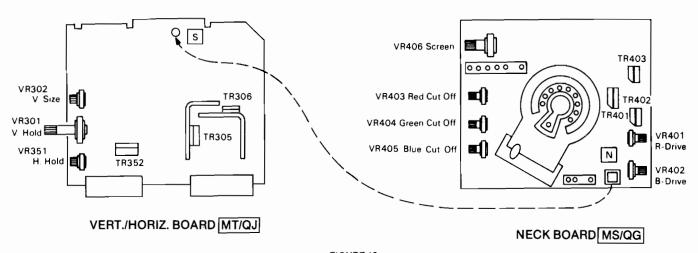


FIGURE 12

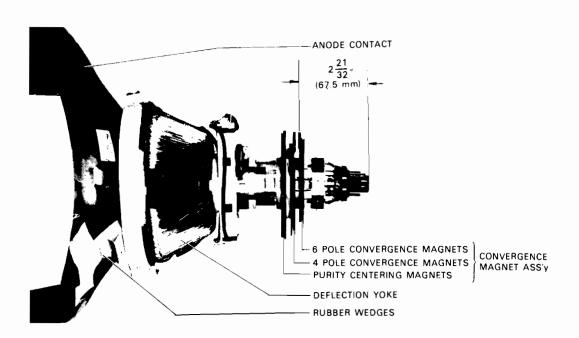
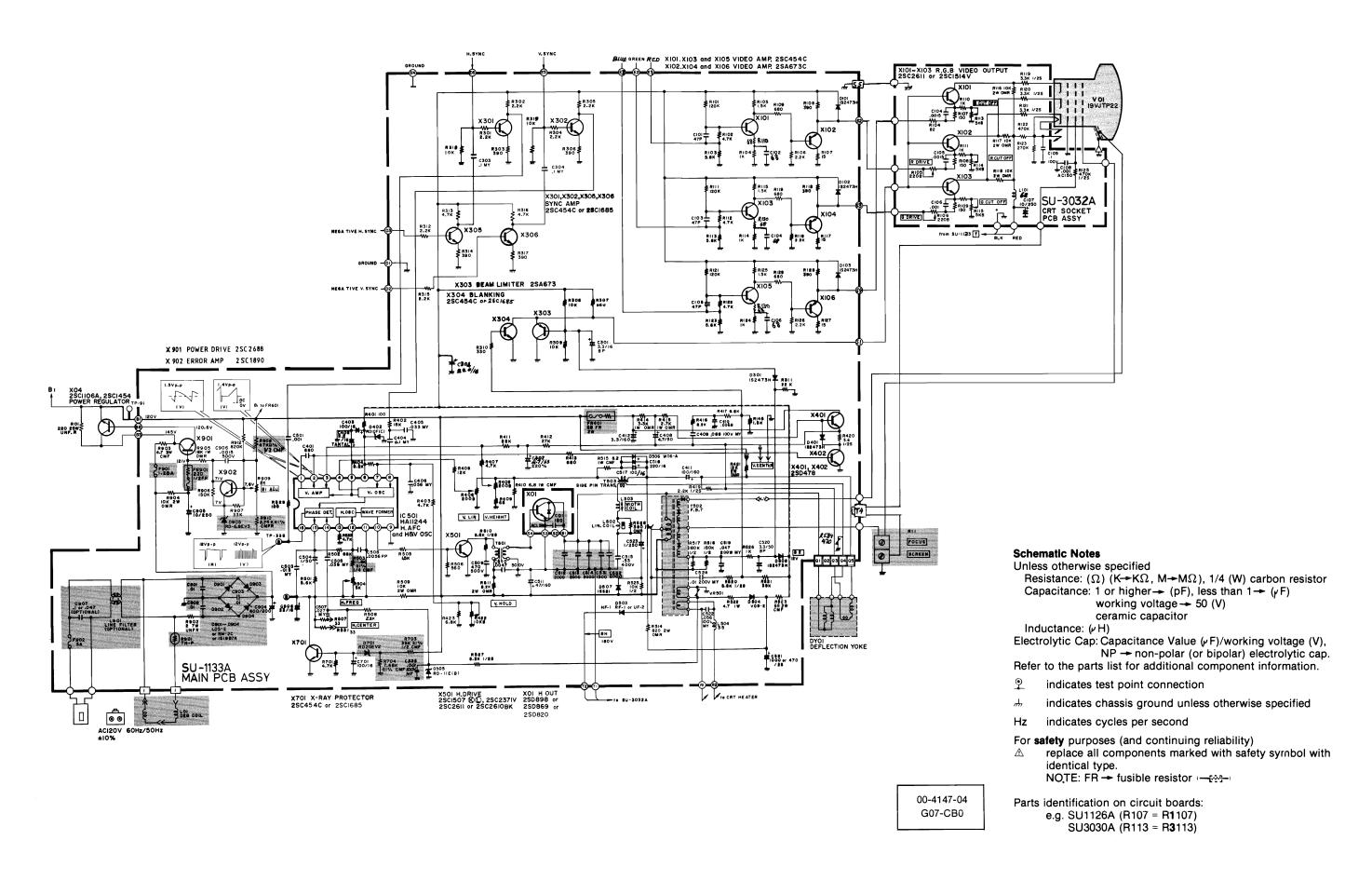


FIGURE 13. PICTURE TUBE NECK COMPONENTS LOCATION



### REPLACEMENT PARTS LIST - ELECTROHOME 19" MONITOR

Components identified by the  $\triangle$  symbol in the PARTS LIST and on the Schematic have special characteristics important to safety.

DO NOT degrade the safety of the set through improper servicing.

#### **Abbreviations for Resistors and Capacitors**

Resistor		Capacitor	
Comp. R : OM R : V R : MF R : CMF R : UNF R :	Carbon Resistor Composition Resistor Oxide Metal Film Resistor Variable Resistor Metal Film Resistor Coating Metal Film Resistor Nonflammable Resistor Fusible Resistor	M Cap : E Cap. : BP E Cap. : MM Cap. : PP Cap. : MPP Cap. : PS Cap : Cap. : Cap. : PS Cap : Cap. : C	Ceramic Capacitor Mylar Capacitor Electrolytic Capacitor Bi-Polar (or Non-Polar) Electrolytic Capacitor Metalized Mylar Capacitor Polypropylene Capacitor Metalized PP Capacitor Polystyrol Capacitor Tantal Capacitor

NOTE: When ordering replacement parts please specify the part number as shown in this list including part name, and model number. Complete information will help expedite the order.

Use of substitute replacement parts which do not have the same safety characteristics as specified, may create shock, fire or other hazards. For maximum reliability and performance, all parts should be replaced by those having identical specifications.

#### SERVICE REPLACEMENT PARTS LIST

**Symbol** 

**Description**Main P.C.B. Ass'y
CRT Socket P.C.B. Ass'y
Purity Shield Ass'y

**Part Number** SU-1133A SU-3032A 07-220083-03

### Outside of the P.C.B. Ass'y

Symbol	Description	Part Number
	Picture Tube 19"	17-7198-03
$\triangle$		A29779-D = 21-141-01
	PC Magnet	A75034-B = 29-32-01
$\triangle$	∴AFlyback Transf.	A29951-B
$\overline{\mathbb{A}}$	∆HVR	A46600-A
R05	UNF Resistor 220 Ω,25W K	QRF258K-221
C04	C Capacitor 150pF, AC1.5KV	QCZ0101-005
X01	Si. Transistor	2SD870
X02	Si. Transistor	2SC1106A
SC	Screw #8-%	31-610818-06
SC	Screw ¼ x ¾ Pix Tube Mtg. (4)	31-601418-12
WA	Pyramidal Lock Washer (4)	33-255-01
	Nut Retainer, Pix Tube Mtg. (4)	33-494-01
	Clip — P.C.B. Support	33-629-02
	Standoff	33-670-010R-02
	Wire Terminal (Gnd. Strap)	34-228-03
	Terminal Lug (Gnd.)	34-33-04
	Groundstrap Assy.	34-574-02
	Grounding Spring	35-212-03
	Wire Hook (Gnd. Strap)	35-3053-02
	Purity Shield Holddown Clamp	35-2348-01
	Support Brkt. RH	35-3890-01
	Support Brkt. LH	35-3890-02
	Chassis Base	38-449-02
	Yoke Wedge (3)	39-1233-01

## Purity Shield Ass'y. Parts List

Symbol	Description	Part Number
	Degaussing Coil	21-1007-30
D911, D912	Rectifier 1 Amp 600V (2)	28-22-27
	Pin Terminal (2)	34-708-01
	Pin Terminal Housing	34-709-01
	Purity Shield (2 pcs.)	35-3847-01
	Purity Shield (2 pcs.)	35-3847-02
C911	Capacitor 100nF 10% 400V	48-171544-62
R921	Resistor, Wirewound 33 Ω, 4W	42-113301-03
	Fire Retardent Term. Strip 4 Lug	34-492-09

## CRT Socket P.C.B. Ass'y (SU-3032A) Parts List

Resistors		
Symbol	Description	Part Number
R3105	V R 200	QVZ3234-022
R3106	V R 200	QVZ3234-022
R3113	V R 5K	QVZ3234-053
R3114	V R 5K	QVZ3234-053
R3115	V R 5K	QVZ3234-053
R3116	OM R 10KΩ2WJ	QRG029J-103
R3117	OM R 10KΩ2W J	QRG029J-103
R3118	OM R 10KΩ2WJ	QRG029J-103
R3119	Comp. R $3.3$ K $\Omega$ ½W K	QRZ0039-332
R3120	Comp. R 3.3KΩ½W K	QRZ0039-332
C3121	Comp. R 3.3KΩ½W K	QRZ0039-332
Capacitors		
Symbol	Description	Part Number
C3107	E Cap. 10uF 250V A	QEW53EA-106
C3108	C Cap. 1000pF DC1400V P	QCZ9001-102M
Coils		
Symbol	Description	Part Number
1 3101	Peaking Coil	OOI 043K 101

L3101 Peaking Coil QQL043K-101

Semiconductors Symbol X3101 X3102 X3103	<b>Description</b> Si. Transistor Si. Transistor Si. Transistor	Part Number 2SC1514VC 2SC1514VC 2SC1514VC
Miscellaneous Symbol ⚠	Description ⚠CRT Socket	Part Number A76068

## Main PCB Ass'y (SU-1133A) Parts List

Main FOB ASS y (SO )	100/1/ Luito Liet	
Resistors		
Symbol	Description	Part Number
R1406	V R 200Ω	QVZ3230-002
R1408	V R $200\Omega$	QVZ3230-002
R1410	CMF R 6.8 Ω1W J	QRX019J-6R8
R1414	OM R 3.3K Ω1W J	QRG019J-332
R1415	OM R 2.7K Ω1W J	QRG019J-272
R1413	OM R 12ΚΩ2W J	QRG026J-123Z
	V R 10KΩ	QVZ3230-014
R1422	ΔF R 68Ω2W K	QRH024K-680M
<u>^</u> FR1401	ΔCMF R 11.8KΩ¼W+1%	QRV142F-1182
<b>△</b> R1503		QVZ3230-053
R1504	V R 5KΩ	QRG026J-103Z
R1509	OM R 10KΩ2W J	QRG026J-1032 QRG026J-822Z
R1512	OM R 8.2KΩ2W J	QRG026J-821Z
R1514	OM R $820\Omega 2W J$	•••
R1515	CMF R 8.2Ω1W J	QRX019J-8R2
R1522	CMF R $4.7\Omega1WJ$	QRX019J-4R7
R1523	OM R $68\Omega_2$ W J	QRG026J-680Z
R1528	OM R 390Ω1W J	QRG019J-391
R1534	ZN R	ERZ-C05ZK471
VR1501	ZN R	ERZ-C05DK271
∕ <b>∆</b> R1703	<b>∆CMF</b> R 39Ω½W +1%	QRV122F-3902
<b></b> ⚠R1704	$\triangle$ CMF R 7.68K $\Omega$ ¼W +1%	QRV142F-7681
<b></b> ⚠R1901	<b>∆</b> Posistor	A75414
R1902	UNF R 2Ω7W K	QRF076K-2R0
R1903	CMF R 4.7Ω3W J	QRX039J-4R7
R1904	OM R 10KΩ2W J	QRG026J-103Z
R1905	OM R 18KΩ1W J	QRG019J-183
∆Q1908	ΔCMF R 47Ω½W +1%	QRV122F-470Z
∆R1909	V R 2KΩ	QVP5A0B-023E
R1910	$\triangle$ CMF R 2.74K $\Omega$ ½W +1%	QRV142F-274I
	<b>Δ</b> F R 220Ω½W K	QRH124K-221M
<b>∆FR1901</b>	<u> </u>	QNH 124K-22 1W
Capacitors		
Symbol	Description	Part Number
C1301	BPE Cap. 3.3uF 50V A	QEN61HA-335Z
C1402	Tan. Cap. 2.2uF 16V K	QEE51CK-225B
C1407	E Cap. 4.7uF 6.3V A	QEW51JA-475
C1411	E Cap. 100uF 160V A	QEW52CA-107
C1412	E Cap. 3.3uF 160V A	QEW52CA-335
C1508	PP Cap. 5600uF 50V J	QFP31HJ-562
∆C1512	△PP Cap. 2000pF DC1500V J	QFZ0082-202
∆C1513	△PP Cap. 2000pF DC1500V J	QFZ0082-202
∆C1514	⚠PP Cap. 2000pF DC1500V J	QFZ0082-202
C1515	PP Cap. 0.53uF DC1200V J	QFZ0062-202 QFZ0067-534
C1515	BPE Cap. 3.3uF 50V A	QF20067-534 QEN61HA-335Z
C1523	E Cap. 1uF 160V A	QEW62CA-105Z
C1524	M Cap. 0.1uF 200V K	QFM720K-104M
△C1531	APP Cap. 2000pF DC1500V J	QFZ0082-202
<b>∆</b> C1532	<u> </u>	QFZ0082-152
C1904	E Cap.	QEY0034-001
C1905	E Cap. 10uF 250V A	QEW52EA-106

 Semiconductors

 Symbol
 Description
 Part Number

 X3101
 Si. Transistor
 2SC1514VC

 X3102
 Si. Transistor
 2SC1514VC

 X3103
 Si. Transistor
 2SC1514VC

Miscellaneous

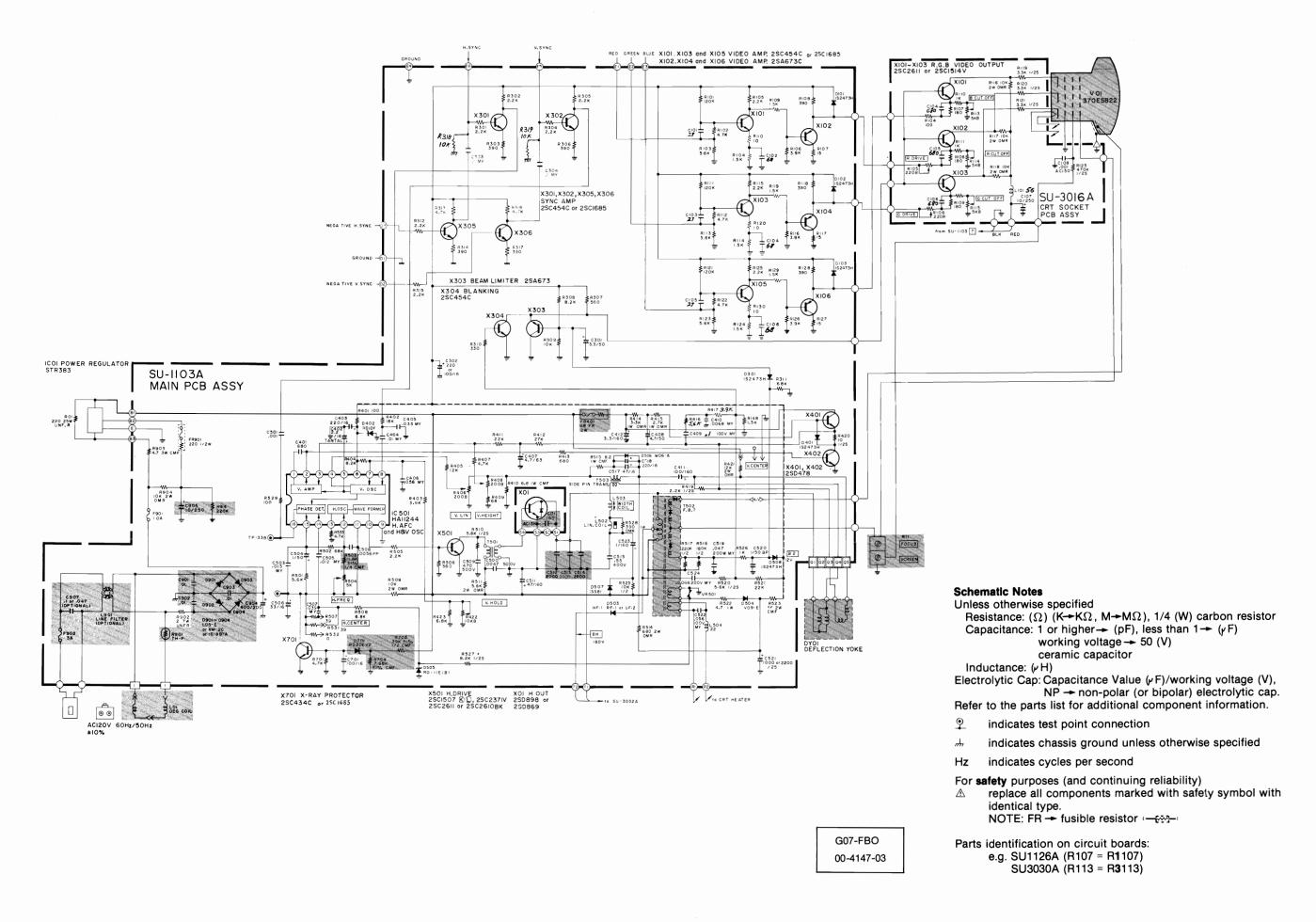
 Symbol
 Description
 Part Number

 ♠
 ♠CRT Socket
 A76068

## Main PCB Ass'y (SU-1133A) Parts List

Resistors				
Symbol	Descrip	tion	1	Part Number
R1406	V	R	200Ω	QVZ3230-002
R1408	V	R	$200\Omega$	QVZ3230-002
R1410	CMF	R	6.8 Ω1W J	QRX019J-6R8
R1414	ОМ	R	3.3K Ω1W J	QRG019J-332
R1415	ОМ	R	2.7K Ω1W J	QRG019J-272
R1421	ОМ	R	12KΩ2W J	QRG026J-123Z
R1422	V	R	10K Ω	QVZ3230-014
<b>∆FR1401</b>	ÆF	R	68Ω2W K	QRH024K-680M
<b></b> ∆R1503	<b>∆</b> CMF	R	11.8KΩ¼W +1%	QRV142F-1182
R1504	V	R	5K Ω	QVZ3230-053
R1509	ОМ	R	10K Ω2W J	QRG026J-103Z
R1512	ОМ	R	8.2KΩ2W J	QRG026J-822Z
R1514	ОМ	R	820Ω2W J	QRG026J-821Z
R1515	CMF	R	8.2Ω1W J	QRX019J-8R2
R1522	CMF	R	4.7Ω1W J	QRX019J-4R7
R1523	ОМ	R	68Ω2W J	QRG026J-680Z
R1528	ОМ	R	390Ω1W J	QRG019J-391
R1534	ZN	R		ERZ-C05ZK471
VR1501	ZN	R		ERZ-C05DK271
<b></b> ∆R1703	<b>∆CMF</b>	R	39Ω½W +1%	QRV122F-3902
<u> </u>	<b>∆</b> CMF	R	$7.68$ K $\Omega$ $^{\prime\prime}$ W +1%	QRV142F-7681
<b>∆</b> R1901	<b>∆</b> Posisto	r		A75414
R1902	UNF	R	2Ω7W K	QRF076K-2R0
R1903	CMF	R	4.7Ω3W J	QRX039J-4R7
R1904	ОМ	R	10KΩ2W J	QRG026J-103Z
R1905	ОМ	R	18KΩ1W J	QRG019J-183
<b>∆</b> Q1908	<b>∆CM</b> F	R	47Ω½W +1%	QRV122F-470Z
<b>∆</b> R1909	V	R	2K Ω	QVP5A0B-023E
R1910	<b>∆CM</b> F	R	2.74KΩ¼W +1%	QRV142F-274I
<b></b> AFR1901	<b></b> ÆF	R	220Ω½W K	QRH124K-221M

	4
Description	Part Number
BPE Cap. 3.3uF 50V A	QEN61HA-335Z
Tan. Cap. 2.2uF 16V K	QEE51CK-225B
E Cap. 4.7uF 6.3V A	QEW51JA-475
E Cap. 100uF 160V A	QEW52CA-107
E Cap. 3.3uF 160V A	QEW52CA-335
PP Cap. 5600uF 50V J	QFP31HJ-562
	QFZ0082-202
⚠PP Cap. 2000pF DC1500V J	QFZ0082-202
	QFZ0082-202
PP Cap. 0.53uF DC1200V J	QFZ0067-534
BPE Cap. 3.3uF 50V A	QEN61HA-335Z
E Cap. 1uF 160V A	QEW62CA-105Z
	QFM720K-104M
—	QFZ0082-202
	QFZ0082-152
E Cap.	QEY0034-001
E Cap. 10uF 250V A	QEW52EA-106
	BPE Cap. 3.3uF 50V A Tan. Cap. 2.2uF 16V K E Cap. 4.7uF 6.3V A E Cap. 100uF 160V A E Cap. 3.3uF 160V A PP Cap. 5600uF 50V J PP Cap. 2000pF DC1500V J PP Cap. 2000pF DC1500V J PP Cap. 2000pF DC1500V J PP Cap. 0.53uF DC1200V J PP Cap. 3.3uF 50V A E Cap. 1uF 160V A M Cap. 0.1uF 200V K PP Cap. 2000pF DC1500V J PP Cap. 2000pF DC1500V J



### REPLACEMENT PARTS LIST - ELECTROHOME 13" MONITOR

Components identified by the  $\triangle$  symbol in the PARTS LIST and on the Schematic have special characteristics important to safety.

DO NOT degrade the safety of the set through improper servicing.

### **Abbreviations for Resistors and Capacitors**

Resistor		Capacitor	
Comp. R OM R V R MF R CMF R UNF R	Carbon Resistor Composition Resistor Oxide Metal Film Resistor Variable Resistor Metal Film Resistor Coating Metal Film Resistor Nonflammable Resistor Fusible Resistor	M Cap : E Cap. : BP E Cap. : MM Cap. : PP Cap. : MPP Cap. : PS Cap : Cap. : Cap. : PS Cap : Cap. : C	Ceramic Capacitor Mylar Capacitor Electrolytic Capacitor Bi-Polar (or Non-Polar) Electrolytic Capacitor Metalized Mylar Capacitor Polypropylene Capacitor Metalized PP Capacitor Polystyrol Capacitor Tantal Capacitor

NOTE: When ordering replacement parts please specify the part number as shown in this list including part name, and model number. Complete information will help expedite the order.

Use of substitute replacement parts which do not have the same safety characteristics as specified, may create shock, fire or other hazards. For maximum reliability and performance, all parts should be replaced by those having identical specifications.

Symbol	Description	Part Number	
	Main P.C.B. Ass'y		
	CRT Socket P.C.B. Ass'y	SU-3016A	
Outside of the P.C.B. Ass'y			
Symbol	Description	Part Number	
<b>∆</b> V01		370ESB22(E)	
<b>∆</b> DY01		C29123-V	
	PC Magnet	A76366-A	
	Wedge	C30006	
	<b>ΛFlyback Transf.</b>	A19183-A	
<b>∆</b> R11	∆Focus V R	A46606-A	
<b>∆</b> R05	UNF Resistor 220 $\Omega$ , 25W. K	QRF258K-221	
<b>∆</b> C04	AC Capacitor 150 pF, AC1.5KV	QCZ0101-005	
X01	Si. Transistor	2SD869	
IC01	IC Regulator	STR383	
L01	Degausing Coil	21-1007-31	
	Degausing Coil Pin Terminal (2)	34-708-01	
	Degausing Coil Pin Terminal Housing	34-709-01	
	Groundstrap Ass'y.	34-697-04	
	Groundstrap Wire Terminal	34-228-03	
	Groundstrap Spring (2)	35-3560-01	
BR	Support Bracket RH	35-3919-01	
BR	Support Bracket LH	35-3919-02	
SC	SCREW 10-1/2 Pix Tube Mtg. (4)	31-631018-08	
WA	Pyramidal Lockwasher (4)	33-255-01	
	Clip P.C.B. Support (2)	33-629-02	
	Ground Lug	34-33-04	
CH	Chassis Base	38-452-01	

## Main P.C.B. Ass'y (SU-1103A) Parts List

<b>Pesistors</b>		
Symbol	Description	Part Number
R1406	V R 200 $\Omega$	QVZ3230-022
R1408	V R 200Ω	QVZ3230-022
R1410	CMF R 6.8Ω1W J	QRX019J-6R8
R1414	OM R 3.3KΩ 1W J	QRG019J-332
R1415	OM R 2.7KΩ1W J	QRG019J-272
R1421	OM R 12ΚΩ2W J V R 10ΚΩ	QRG029J-123 QVZ3224-014H
R1422 <b>∆FR1401</b>	ΔF R 68Ω2W K	QRH024K-680M
ΔFR1401 ΔR1503	$\triangle$ CMF R 11.8K $\Omega$ ¼W +1%	QRV142F-1182
R1504	V R 5KΩ	QVZ3230-053
R1509	OM R 10KΩ2W J	QRG029J-103
R1511	OM R 5.6KΩ2W J	QRG029J-562
R1514	OM R 680Ω2W J	QRG029J-681
R1515	CMF R 8.2 Ω1W J	QRX019J-8R2
R1522	CMF R 4.7Ω1W J	QRX019J-4R7
R1523	OM R 56Ω2W J	ORG029J-560
R1528	OM R 390Ω1W J	ORG019J-391
R1534	ZN R	ERZ-C05ZK471
VR1501	ZN R	ERZ-C05DK271
<b>△R1703</b>	$\triangle$ CMF R 39K $\Omega$ ½W +1%	QRV122F-3902
<b></b> AR1704	<b>⚠CMF R</b> 7.68KΩ¼W +1%	QRV142F-7681
<b>△R1901</b>	△Posistor	A75414
R1902	UNF R 2Ω7W K CMF R 5.6Ω3W J	QRF076K-2R0 QRX039J-5R6
R1903 R1904	OM R 10KΩ2W J	QRG026J-103Z
ÆFR1901	ΔF R 220Ω½W K	QRH124K-221M
	77 H 22032/2W K	Q1111124N-221W
Capacitors Symbol	Description	Part Number
C1402	Tan. Cap. 2.2uF 16V K	QEE51CK-225B
C1411	E Cap. 100uF 160V A	QEW52CA-107
C1412	E Cap. 3.3uF 160V A	QEW52CA-335
C1508	PP Cap. 5600pF 50V J	QFP31HJ-562
C1511	E Cap. 47uF 160V A	QEW52CA-476S
<b>∆</b> C1512	⚠PP Cap. 2000pF DC1500V J	QFZ0082-202
<b>∆</b> C1513	⚠PP Cap. 2000pF DC1500V J	QFZ0082-202
<b></b> ∆C1514	⚠PP Cap. 2500pF DC1500V J	QFZ0082-252
C1515	PP Cap. 0.53uF DC1200V K	QFZ0067-534
C1520	BPE Cap. 1uF 50V A	QEN61HA-105Z
C1524	M Cap. 0.1uF 200V K	QFM72DK-682M
C1904	E Cap.	QEY0034-001
C1905	E Cap. 10uF 250V A	QEW52EA-106
<b>∆</b> C1907	⚠MM Cap. 0.1uF AC150V Z	QFZ9008-104
Coils		<b>-</b>
Symbol	Description	Part Number
L1501	Peaking Coil	A75360-6
L1502	Liniarty Coil	A39934
L1503 L1504	Width Coil Heater Choke	C30380-A C30333-A
L1901	Line Filter	A39475-J
Transformers		•
Symbol	Description	Part Number
T1501	Hor. Drive Transf.	A46022-BM
T1503	Side Pin Transf.	C39050-A

Semiconductors		
Symbol	Description	Part Number
IC1501	I.C.	HA11244
X1101	Si. Transistor	2SC1685(R)
X1102	Si. Transistor	2SA673(C)
X1103	Si. Transistor	2SC1685(R)
X1104	Si. Transistor	2SA673(C)
X1105	Si. Transistor	2SC1685(R)
X1106	Si. Transistor	2SA673(C)
X1301	Si. Transistor	2SC1685(R)
X1302	Si. Transistor	2SC1685(R)
X1303	Si. Transistor	2SA673(C)
X1304	Si. Transistor	2SC1685(R)
X1305	Si. Transistor	2SC1685(R)
X1401	Si. Transistor	2SD478
X1402	Si. Transistor	2SD478
X1501	Si. Transistor	2SC2610BK
X1701	Si. Transistor	2SC1685(P-S)
D1101	Si. Diode	W06A
D1102	Si. Diode	W06A
D1103	Si. Diode	W06A
D1301	Si. Diode	1S2473H
D1401	Si. Diode	1S2473H
D1402	Zener Diode	RD10F(C)
D1503	Si. Diode	HF-1
D1504	Si. Diode	V09E
D1505	Zener Diode	RD11E(B)
D1506	Si. Diode	W06A
D1507	Si. Diode	1SS81
D1508	Si. Diode	1S2473H
<b>∆</b> D1701	AZener Diode	RD20EV2
<b>∆</b> D1901	<b>∆</b> Si. Diode	1S1887A
<b>∆</b> D1902	∆Si. Diode 1S18	
<b></b> ∆D1903	<b></b> ∆Si. Diode	1S1887A
<b> ⚠</b> D1904	<b></b> ∆Si. Diode	1S1887A
Miscellaneous		
Symbol	Description	Part Number
<u> </u>	<b>⚠</b> Fuse 1A	QMF53U1-1R0S
<b></b> ∆F1902	<b>∆UL Fuse 3A</b>	QMF66U1-3R0S

## CRT Socket P.C.B. Ass'y (SU-3016A) Parts List

Resistors		
Symbol	<b>Description</b>	Part Number
R3105	V R 200Ω	QVZ3234-022
R3106	V R 200Ω	QVZ3234-022
R3113	V R 5KΩ	QVZ3234-053
R3114	V R 5KΩ	QVZ3234-053
R3115	V R 5KΩ	QVZ3234-053
R3116	OM R 10KΩ2W J	QRG029J-103
R3117	OM R 10KΩ2W J	QRG029J-103
R3118	OM R 10K $\Omega$ 2W J	QRG029J-103
R3119	Comp. R 3.3KΩ½W K	QRZ0039-332
R3120	Comp. R 3.3KΩ½W K	QRZ0039-332
R3121	Comp. R 3.3KΩ½W K	QRZ0039-332
Capacitors		
Symbol	Description	Part Number
C3107	E Cap. 10uF 250V A	QEW52EA-106
C3108	C Cap. 1000pF DC1400V P	QCZ9001-102M
Coils		
Symbol	Description	Part Number
L3101	Peaking coil	QQL043K-101
Semiconductors		
Symbol	Description	Part Number
X3101	Si. Transistor	2SC2611
X3102	Si. Transistor	2SC2611
X3103	Si. Transistor	2SC2611
Miscellaneous		
Symbol	Description	Part Number
<b>∆</b>	⚠ CRT Socket	A75522

## ELECTROHOME MONITOR - GENERAL INSTRUCTIONS Service Set-Up Procedure

NOTE: All monitors are equipped with automatic degaussing coils which effectively demagnetize the picture tube each time the monitor is turned on. The degaussing coils will operate any time the set is turned on after having been off for at least five minutes.

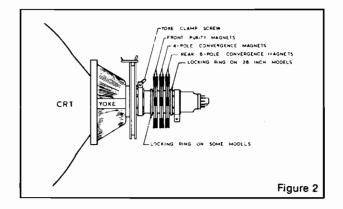
The degaussing effect is confined to the picture tube since the coils are mounted on the ferrous tube shield. Should any part of the chassis or cabinet become magnetized, it will be necessary to degauss the affected area by means of a manual degaussing coil. Move the coil slowly around the CRT face area, then slowly withdraw for a distance of six feet before disconnecting the coil from the AC power supply.

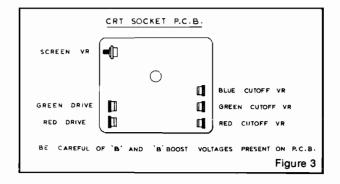
Normally little, if any adjustment should be necessary. However, when a picture tube, yoke or similar component is replaced, preliminary static convergence should be done before attempting purity adjustment, and so on.

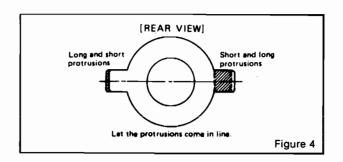
Set up should be done in a north/south direction. Horizontal and vertical centering taps should be set to the centre position if a major component has been changed.

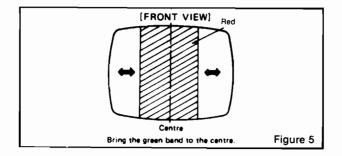
#### 1.0 Purity

- 1.1 Loosen yoke retaining clamp (figure 2), remove adhesive material fixing wedges to CRT. Remove wedges completely and clean off dried adhesive from picture tube and wedges.
- 1.2 A small quantity of "nail polish" has been used to lock the purity convergence rings in place. This seal must be broken with a sharp tipped instrument before any adjustments are attempted. Some models also use a locking ring at either end of the purity and convergence rings. This must be loosened before adjustments are made. It goes without saying that upon completion of all adjustments, the lock must be reset and/or a dab of paint or nail polish must be reapplied to edge of rings to prevent movement.
- 1.3 Connect an appropriate signal source, eg: Electrohome RGB generator producting a white field plus individual red, green and blue fields.
- 1.4 Bring the long and short purity tab protrusions in line with each other to obtain near-zero magnetic field (figure 4) (In some cases bring the flat and indented tabs together to obtain zero field). Protrusions can then be vertical, horizontal or at any convenient angle to start.
- 1.5 Turn off the green and blue fields and adjust setup controls to produce a red field. (See fig. 3)
- 1.6 Pull the deflection yoke back so that a red band appears in the centre of the screen.
- 1.7 Spread the tabs apart as little as necessary and rotate both rings together to center the red band horizontally on the face of the CRT (approximate). (See Fig. 5)
- Slide the yoke towards the bell of the picture tube slowly to obtain a uniform red field (pure in color) across the entire tube face. Juggle back and forth slightly as necessary. Lightly tighten yoke retaining clamp.
- 1.9 Momentarily switch on a cross-hatch signal and rotate yoke to level the pattern on the face of CRT.
- 1.10 Return generator to regain red raster.
- 1.11 Turn off red field and check for pure field for each of the green and blue fields. Reposition yoke if necessary to obtain optimum purity on all fields.
- 1.12 Tighten yoke retaining clamp to prevent yoke shift or rotation. (Do not install wedges at this time.)









#### 2.0 Static and Dynamic Convergence

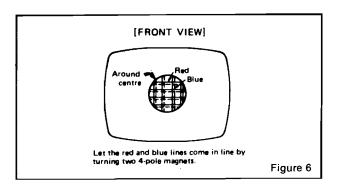
NOTE: Static convergence is achieved by four magnets located on the neck, nearest the base of the picture tube, Fig. 2. The middle pair of magnetic rings are adjusted to converge the blue and red crosshatch lines. The rear pair of convergence rings (closest to the base of the picture tube) are adjusted to converge the magenta (blue/red) to the green crosshatch lines. Dynamic convergence is achieved by tilting the deflection yoke up-down and left-right.

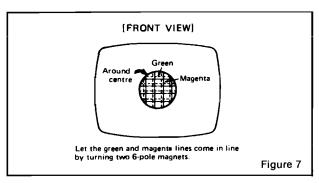
- 2.1 Ensure that the controls misadjusted during purity setup (screen, cut-off, etc.) are set to give white balance. See 3.0 below.
- 2.2 Switch generator to the crosshatch pattern.
- 2.3 Adjust convergence around the edges of the picture tube by tilting the yoke up-down and left-right, and temporarily install one wedge at the top of the yoke or in a more optimum position. (Figures 8, 9, 10)
- 2.4 Turn off green input and turn on the red and blue input.
- 2.5 Rotate the 4-pole (middle) pair of magnets as a unit to minimize separation of the red and blue crosshatch lines around the center of the screen (Figure 6). Variation of the angle between the tabs adjusts convergence of red and blue. (Tilt yoke as required to converge red and blue at the edges as in 2.3 above.)
- 2.6 Turn on green input to obtain magenta (red/blue) and green crosshatch lines. Rotate the 6-pole (rear) pair of magnets as a unit to minimize separation of the magenta and green lines (figure 7). Vary angle between the two tabs and further rotate as a unit to finalize.
- 2.7 When converence of 3 colors is optimized (static in center and dynamic around edges) apply stripe of paint or nail polish to converence magnet rings to prevent movement. If applicable, tighten locking ring carefully.
- 2.8 Remove temporary wedge from yoke. Tilt yoke in updown and left-right direction for best circumference convergence and install 3 wedges. (It is best to use 3 new wedges since they have adhesive backing. Simply pull off tape, slide wedge in place and press outer flap down firmly. For more permanency apply small quantity of silastic or similar material at junction of wedges and picture tube. Do not disturb while material is setting. (Order wedges by part number 39-1233-01).

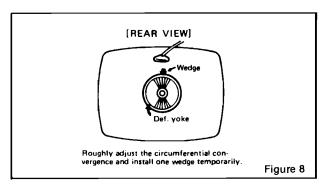
#### 3.0 White Balance (Grey Scale Tracking)

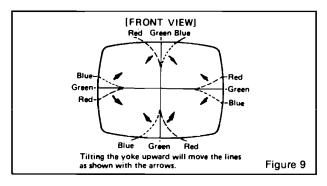
Refer to figure 3. Do the following in subdued light:

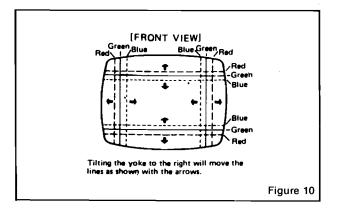
- 3.1 Note this adjustment can be accomplished with no signal connected; eg: input connector open or if a signal generator is connected, switch off all 3 inputs at the generator.
- 3.2 Set red and green drive controls to their mechanical center and turn the common G2 screen control and 3 cut-off controls to minimum (fully counterclockwise).
- 3.3 Slowly turn up G2 screen control until the first faint color appears, then back off to edge of visibility. Do not touch the associated cut-off control - it should stay fully CCW for the remaining set-up.
- 3.4 Slowly turn up the other two color cut-off controls in turn to match the first. This should result in the faintest grey.
- 3.5 Turn on the signal generator with all 3 inputs on. (a crosshatch pattern would be appropriate).



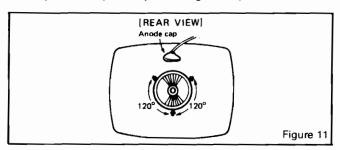








- 3.6 Adjust the red and green drive controls for "neutral white" on high white picture areas. Generally these controls will be left at mech, centre.
- 3.7 Note: When monitor is re-connected with the game the screen control (G2) may require a slight adjustment to obtain proper black level. (the black portion of picture just extinguished).



#### 4.0 Power Supply

The regulated +B1 control (R909) has been factory adjusted and normally requires no adjustment. However, if any repairs have been made to the chassis it is recommended that this adjustment should be made.

- a) Allow 5 minutes to warm up.
- b) No signal applied.
- Connect an accurate D.C. voltmeter to TP-91 or the emitter of X04 power regulator transistor.
- d) Adjust R909 for 120V. (See fig. 1)

#### Note:

Should +B1 control be set too high, it may cause possible component damage. Use an accurate D.C. voltmeter to set B1 (B+).

#### 5.0 Focus

Adjust focus control for best overall definition and picture detail an average signal applied. (Highlights should be favoured.)

### 6.0 Color Service Generator for G07 Monitor

Electrohome has developed a color service generator that is specifically designed for use with the G07 color data monitor. It provides the monitor with both horizontal and vertical sync, as well as the following test patterns:

- 1) Fine cross-hatch pattern
- 2) Broad bar cross-hatch pattern
- 3) Complete field

Three color selection switches, red, green and blue, provide the ability to display the above patterns in the three primary colors as well as the three secondary colors.

This product may be ordered from: Contracts Marketing ELECTROHOME Electronics 809 Wellington St. North Kitchener, Ontario Canada N2G 4J6 Telephone: (519) 744-7111, Ext. 567

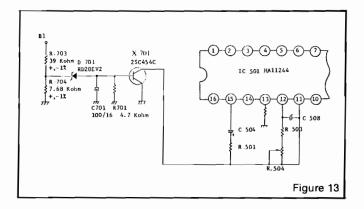


#### 7.0 X-Ray Emission Check

- 7.1 Assure the power supply B1 is properly adjusted to 120V DC. See Item 4.0 (page 8)
- 7.2 Assure that the anode voltage does not exceed max. as per Item 2.0 page 4.
- 7.3 Assure that the high voltage hold down circuit is operating correctly. Use the following procedure.
  - a) Increase the B1 greater than 138.5V by shorting collector/emitter of the power regulator, X04.
  - Observe that the anode voltage (EHT) goes to 0. If the EHT does not go to 0, a fault must be located and repaired.
  - c) Remove short and set should return to normal operation. (Note, after the short is removed some monitors may not restart. In this case, remove power from monitor momentarily and normal operation will be restored.

#### Note:

The protector circuit consists of the components shown below in Fig. 13 with a circuit description.



#### 8.0 Circuit Diagram and Description of High Voltage Hold Down or Safety Circuit

- 8.1 Circuit Diagram of High Voltage Hold Down Circuit.
- 8.2 Operation of High Voltage Hold Down Circuit.

The high voltage hold-down circuit protects the high voltage circuit from dangerous voltage with short circuiting between emitter and collector of power regulating transistor.

The base voltage of X701 is increased when the B1 voltage is increased more than 138.5 V DC.

When the base of X701 is increased, a short is produced by X701 between pin 11 and ground of IC 501, shutting down the horizontal osc. and high voltage.

## Notes

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WARNING: THIS EQUIPMENT GENERATES, USES, AND CAN RADIATE RADIO FREQUENCY ENERGY AND IF NOT INSTALLED AND USED IN ACCORDANCE WITH THE INSTRUCTIONS MANUAL, MAY CAUSE INTERFERENCE TO RADIO COMMUNICATIONS. AS TEMPORARILY FOR COMPLIANCE TO SUBPART J OF PART 15 OF FCC RULES, WHICH ARE DESIGNED TO PROVIDE REASON-OPERATION OF THIS EQUIPMENT IN A RESIDENTIAL AREA IS LIKELY TO CAUSE INTERFERENCE IN WHICH CASE THE USER AT HIS OWN EXPENSE WILL BE REQUIRED TO TAKE WHATEVER MEASURES MAY BE REQUIRED TO CORRECT THE INTERFERENCE.

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